Article

Improving the Sustainability of Transportation: Environmental and Functional Benefits of Right Turn By-Pass Lanes at Roundabouts

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Abstract: The functional performances of conventional roundabouts (single-lane and multi-lane) and innovative roundabouts (spiral, flower, C and turbo) can be improved through right-turn bypass lanes controlled by stop, yield or free-flow signs. The article presents evaluations of the emissions of air pollutants (carbon dioxide, nitrogen oxides, particle pollution (PM10 and PM2.5)), fuel consumption and construction, management, energetic and environmental costs in roundabouts without or with bypass lanes (controlled by stop, yield or free-flow). The suggested methodology has a general character and can be applied as a multi-parametric criterion for choosing road intersections, although, in the present paper, it has been employed only for a case study. For the aims of this research, we employed recent closed-form formulations to determine roundabout performances; moreover, we used the COPERT IV® software to estimate air emissions in nine different types of vehicles. Numerous traffic simulations were carried out. The variation in the maximum hourly traffic Q_{max} and annual traffic Q_{TOT} provided the appropriate domains of the examined geometric layouts, both in functional and environmental terms and with regard to generalized costs, estimated for a 10-year period. It resulted that the introduction of right-turn bypasses in all arms of conventional roundabouts with a one ring lane and one lane at the entries (single-lane roundabouts) is the most cost-effective when the flows entering the roundabout are higher than $Q_{max} = 2000$ veh/h. Moreover, free-flow bypass lanes always

provide greater capacity and lower delays than stop- or yield-signaled bypasses. However, with extremely high Q_{max} values, stop-controlled bypasses guarantee lower fuel consumption, while those with a yield sign lower total costs.

Keywords: roundabouts; bypass lane; capacity; pollutant emissions; fuel consumption; total costs

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1. Introduction

Sustainability is an essential research area in transportation, because of the correlation between transportation, economic and environmental systems [1]. Sustainable mobility in an urban context requires a set of coordinated interventions aimed at improving the energy efficiency of the transport network [2]. Transport demand and supply are always affected, and reflected, by the extent of urbanization and the activity of development of cities [3].

In recent years, a very important topic for the sustainability of transportation has concerned how to increase the performances of at-grade road intersections, above all in the urban context.

The capacity of intersections can be increased by implementing right-turn bypass lanes [4] (*cf.* Figure 1). These additional lanes can also be installed at conventional roundabouts and at more recently designed roundabouts, such as turbo-roundabouts [5–8], C-roundabouts [9], target-roundabouts [10] and flower-roundabouts (the layout of the latter is just characterized by bypass lanes at each arm [11]).
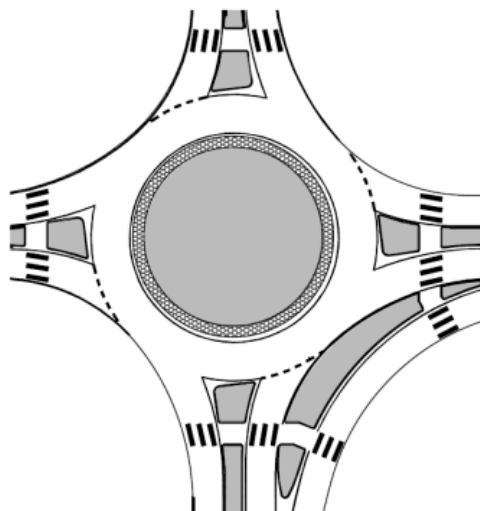

Figure 1. Bypass lane at a conventional roundabout.

Right-turn bypasses increase conflict points between vehicles and between vehicles and pedestrians/cyclists [12–15] and, to a modest extent, the number of accidents [16]. Thus, their use is appropriate whenever cycle/pedestrian flows appear to be much reduced [17]. Of particular interest for designing bypass lanes are the Polish guidelines [18] and the National Cooperative Highway Research Program (NCHRP) Report 672, "Roundabouts: An Informational Guide" [19]. In addition, a critical review of the Australasian, EU and U.S. roundabout standards and guidelines is performed by

Montella *et al.* [20]. Estimations of right-turn bypass capacity were carried out through closed-form models by Tracz [21,22] and by Mauro and Guerrieri [15].

Other authors evaluated MOE (measures of effectiveness) in bypasses through traffic simulations by means of specific software, such as Kreisel, Vissim, Sidra and others [23].

The implementation of bypass lanes can bring environmental and energetic benefits, in that they reduce vehicle delays and, hence, pollutant emissions to the air [24–26].

In light of all of this, this research develops a new multi-parametric approach for the generalized cost analysis [27] of bypasses at roundabouts; such an approach can also serve as a criterion for choosing the appropriate type of bypass that may respond to the specific traffic demand.

More specifically, the following parameters were examined: construction costs, costs due to vehicle delays, environmental costs imputable to pollutant emissions from vehicular traffic and energetic costs (*i.e.*, vehicle fuel consumption). For the aims of this research, we paid attention to bypasses controlled by stop or yield signs or with an acceleration lane. The comparison was made between conventional single-lane roundabouts with or without bypasses in numerous traffic conditions.

The estimation of roundabout entry capacity was conducted through the model described in the Highway Capacity Manual (HCM, 2010) [28]; bypass capacity was obtained with the formulations of Tracz [21,22] and Mauro [15]; the lane-by-lane approach was used [29]. Finally, emissions and consumption were measured with the aid of the COPERT IV® software [26,30].

The suggested methodology, here only referring to a case study regarding roundabouts with a one ring lane, with or without bypasses (four layouts examined in total), has a general character and can therefore be applied to innovative roundabouts, but also to conventional multilane roundabouts.

The paper is organized as follows: Section 2 presents the capacity of roundabouts with right-turn bypass lanes; Section 3 presents the bypass capacity; Section 4 presents the determination of the consumption and emissions in a roundabout; Section 5 presents the analysis of the bypass' overall costs; and Section 6 presents the conclusions.

2. Capacity of Roundabouts with Right-Turn Bypass Lanes

Right-turn bypass lanes suitable for roundabouts can be classified according to the type of traffic flow regulation as follows [23]:

- stop-controlled bypass lanes;
- yield-controlled bypass lanes;
- free-flow bypass lanes (*i.e.*, with an acceleration lane).

It was shown that entry capacities at roundabouts equipped with right-turn bypasses can be determined through the following relations [15]:

$$C_E = \frac{(Q_{E,R} + Q_{E,TLT})}{\max[\dfrac{\alpha \cdot Q_{E,R}}{C_{E,R}}, \dfrac{Q_{E,TLT} + \beta \cdot Q_{E,R}}{C_{E,TLT}}]} \tag{1}$$

$$\begin{cases} Q_{E,R}{}^{bypass} = \alpha \cdot Q_{E,R} \\ Q_{E,R}{}^{no\text{-}bypass} = \beta \cdot Q_{E,R} \\ 0 \le \alpha \le 1 \\ 0 \le \beta \le 1 \\ \alpha + \beta = 1 \end{cases} \qquad (2)$$

where: $Q_{E,R}$ = total right-turn flow (veh/h); $Q_{E,R}{}^{bypass}$ = right-turn flow involving the bypass (veh/h); $Q_{E,R}{}^{no\text{-}bypass}$ = right-turn flow non-involving the bypass (but the ring) (veh/h); $C_{E,TLT}$ = entry capacity at a roundabout (veh/h); $C_{E,R}$ = capacity of the right-turn bypass lane (veh/h); α and β = distribution coefficients of the right-turn flow.

The bypass capacity $C_{E,R}$ firstly depends on the type of entry regulation (entry control type). Indeed, for the purpose of this research, the entry capacity to the ring carriageway was obtained with the relevant formulation described in the HCM 2010 Manual [28].

In any case, we observed that the total capacity C_E of the arm (see Equation (1)) cannot be determined as a simple sum of the entry lane capacities to the ring carriageway ($C_{E,TLT}$) and the bypass capacity ($C_{E,R}$) [31]. In fact, Equation (1) shows that it depends on the combination of entry flows (through coefficients α and β) and the saturation degrees of both lanes (flow/capacity ratio: $x_{E,R} = Q_{E,R}/C_{E,R}$ e $x_{E,TLT} = Q_{E,TLT}/C_{E,TLT}$).

3. Bypass Capacity

Right-turn bypasses can have three different types of regulation of traffic flows entering the roundabout exit arm (with stop, yield and free-flow signs). The capacity can be obtained with the following formulations.

3.1. Bypass with a Stop Sign

In the typical hypothesis of Poissonian vehicle arrivals at the bypass, with any service time s and vehicle headway τ (on the lane exiting from the roundabout) distributed like a Gamma random variable with parameter K (K = 1 if $100 \le Q \le 300$ veh/h; K = 2 if $400 \le Q \le 800$ veh/h; K = 3 if $800 \le Q \le 1{,}500$ veh/h K = 4 if $1500 < Q \le 1{,}800$ veh/h), the bypass lane capacity estimated just at the stop line is equivalent to:

$$C_{E,R} = \cfrac{1}{T + \cfrac{e^{KQT} - \sum\limits_{i=0}^{K} \cfrac{(KQT)^i}{i!}}{Q \cdot \sum\limits_{i=0}^{K-1} \cfrac{(KQT)^i}{i!}}} \qquad (3)$$

$$T = \frac{V}{2 \cdot a} + 2 \cdot \delta \qquad (4)$$

where: T = critical gap (s); $Q = Qu^{Tot}$ = exiting flow from the roundabout (veh/h). Furthermore, V is the vehicle speed on Qu^{Tot}, and a the acceleration by which $Q_{E,R}{}^{bypass}$ vehicles enter the flow Qu^{Tot}. δ is the safety time interval between the vehicles of this flow, equal to the perception-reaction time $\delta = 1$ s.

V can be calculated through the procedure shown in the NCHRP Report 672, "Roundabouts: An Informational Guide" [19], as a function of the deflection radius of the vehicle trajectories.

For *T* = 5.5 s from Equations (3) and (4), we can obtain the stop-controlled bypass lane capacity $C_{E,R}$ as follows:

$$C_{E,R} = 1231.4 \cdot e^{-0.0012 \cdot Qu^{Tot}} \tag{5}$$

In the previous hypothesis, it is also possible to obtain the average number of queuing vehicles E[q] (*cf.* Equation (6) ÷ Equation (9)) and, thus, to properly measure the length of the storage section Ls of the bypass (see Equation (10) and Figure 2):

$$b = \frac{1}{C_{bypass}} \tag{6}$$

$$V(s) = \frac{(K+1) \cdot \left[e^{KQT} - \sum_{i=0}^{K+1} \frac{(KQT)^i}{i!} \right]}{KQ^2 \sum_{i=0}^{K-1} \frac{(KQT)^i}{i!}} \tag{7}$$

$$E[w] = Q_{E,R}^{bypass} \cdot b + \frac{Q_{E,R}^{bypass\,2} \cdot (b^2 + V[s])}{2 \cdot (1 - Q_{E,R}^{bypass} \cdot b)} \tag{8}$$

$$E[q] = Q_{E;R}^{bypass} \cdot E[w] \tag{9}$$

$$Ls = c \cdot E[q] \tag{10}$$

in which: Q = Qu^{Tot}; V[s] = service time variance; E[w] = average queuing time; c = average headway between two subsequent vehicles.
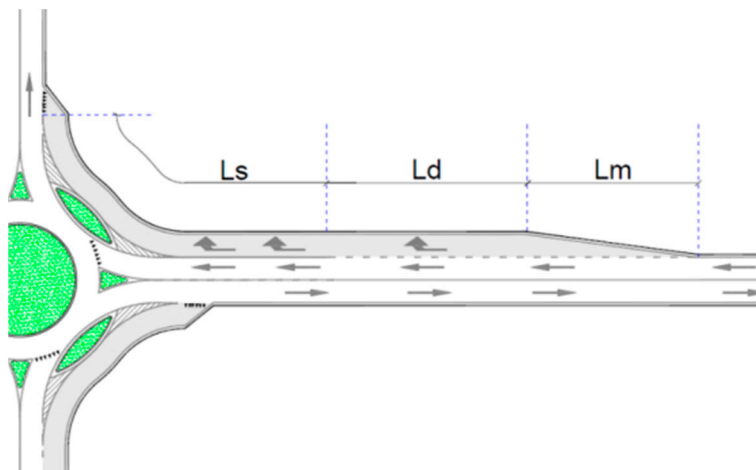

Figure 2. Bypass layout (with a stop or yield sign).

Figure 3 shows, for example, the expected number of queued vehicles when the capacity varies at the stop-controlled bypass lane and at the roundabout exit lane ($Q_u = Qu^{Tot}$) according to exit flow speed V_1 = 30 km/h. It is worth pointing out that when the exit flow speed increases, the queue length increases more than proportionally. Since vehicles in the flow Qu^{Tot}, exiting from the roundabout, tend to increase their speed to reach the desired speed, it is thus necessary to verify the entry (stop or yield line) just at the outer circumference of the ring.
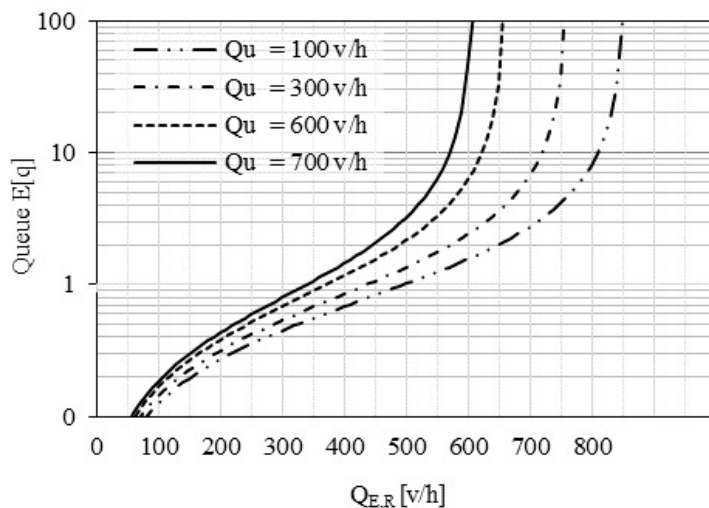
Figure 3. Values of queue ($V_1 = 30$ km/h).

3.2. Right-Turn Bypass Lane with a Yield Sign

Should a bypass be controlled by a yield sign, the capacity can be obtained by the following relation [19]:

$$C_{E,R} = 1130 \cdot e^{-0.001 \cdot Qu^{Tot}} \tag{11}$$

3.3. Free-Flow Bypass Lane

The following capacity relationship (Equation (12)) was obtained from Tracz [21,22] for free-flow bypass lanes (*cf*. Figure 4) at single-lane roundabouts:

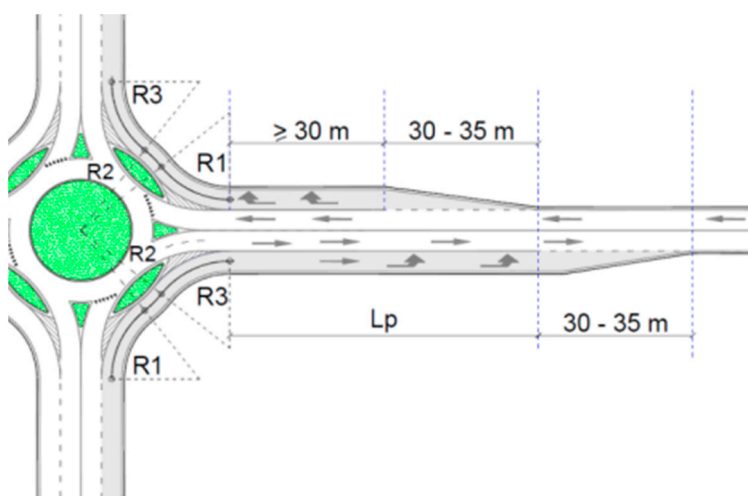$$C_{E,R} = 1250 \cdot e^{-0.0007 \cdot Qu^{Tot}} \tag{12}$$

Figure 4. Layout of a free-flow bypass lane (Polish guidelines).

Figure 5 shows the capacity laws for the three types of bypass lanes under analysis.
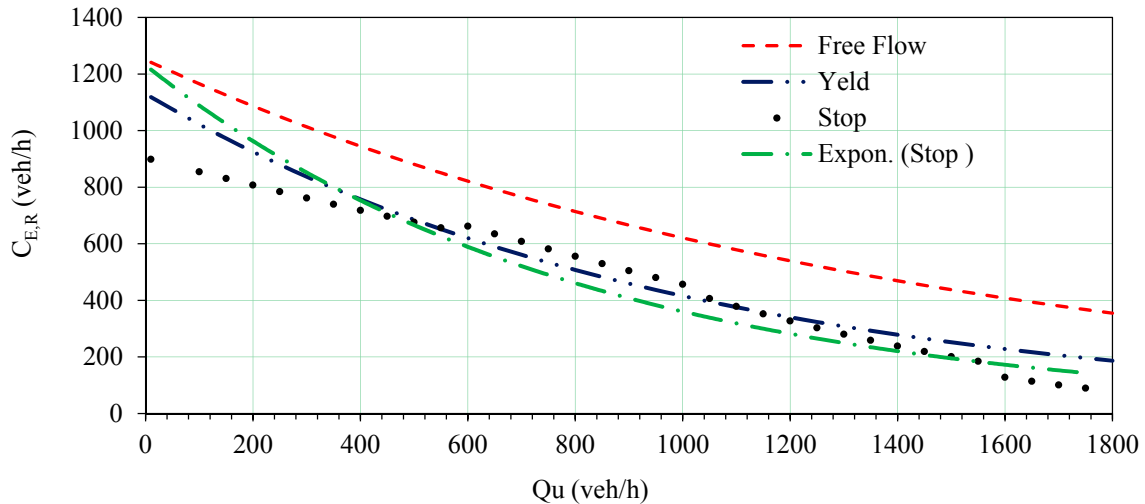
Figure 5. Bypass capacity laws (source: [15]).

Finally, the entry capacity at a single-lane roundabout (one lane at entries and one at the ring carriageway) can be determined with numerous models [32]. This research used the following Equation (13) [28], in which Q_c stands for the circulating flow in front of the entry in question:

$$C_{E,TLT} = 1130 \cdot e^{-0.0001 \cdot Q_c} \tag{13}$$

Figure 6 shows the variation in the sum of the entry simple capacities (C_E) of four-arm roundabouts with right-turn bypass lanes (with a total length of 60 m) at each intersection arm under varying total entry flow and distribution coefficient for the right-turn flow α.

The sum of the entry simple capacities clearly tends to increase when the right-turn flow partly does not use the bypass lane ($\alpha \neq 1$).
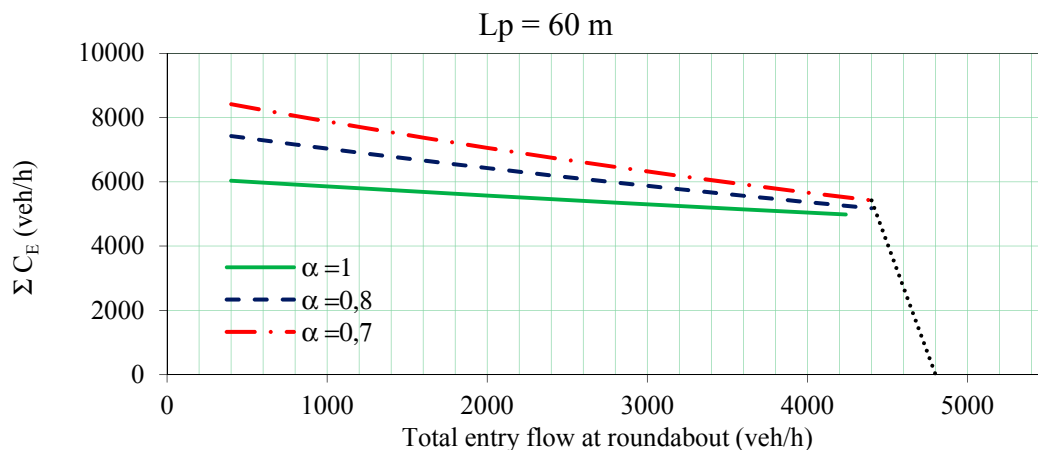

Figure 6. Sum of the entry simple capacities of a roundabout with bypass lanes (source: [15]).

If the roundabout is located in an urban area and it is necessary to estimate the effect of pedestrian flows on entry lane capacities and right-turn bypasses, we can use the model described by Brilon [33] and by Mauro and Guerrieri [15].

The presence of heavy-duty vehicles can reduce capacity at entries. If such an effect needs to be assessed, the flow rate for each movement may be adjusted to account for vehicle stream characteristics using factors and equations given in HCM 2010 [28] and in NCHRP Report 672 [19].

As regards vehicle delays at a roundabout, for the aims of this research, we properly adjusted and used the relevant formulations in the HCM 2010 Manual for the cases under analysis. Therefore, with Equations (14) and (15), it is possible to estimate respectively the average control delay for the right-turn lanes and for the left-turn lanes.

$$D_{E,TLT} = \frac{3600}{C_{E,TLT}} + 900\,T \cdot \left[\frac{Q_{E,TLT}}{C_{E,TLT}} - 1 + \sqrt{(\frac{Q_{E,TLT}}{C_{E,TLT}} - 1)^2 + \frac{(\frac{3600}{C_{E,TLT}}) \cdot (\frac{Q_{E,TLT}}{C_{E,TLT}})}{450 \cdot T}} \right] + 5 \cdot \min[\frac{Q_{E,TLT}}{C_{E,TLT}}, 1] \tag{14}$$

$$D_{E,R} = \frac{3600}{C_{E,R}} + 900 \cdot T \cdot \left[\frac{Q_{E,R}}{C_{E,R}} - 1 + \sqrt{(\frac{Q_{E,R}}{C_{E,R}} - 1)^2 + \frac{(\frac{3600}{C_{E,R}}) \cdot (\frac{Q_{E,R}}{C_{E,R}})}{450 \cdot T}} \right] + 5 \cdot \min[\frac{Q_{E,R}}{C_{E,R}}, 1] \tag{15}$$

where: $D_{E,R}$ = average control delay for the right-turn lane (s/vehicle); $D_{E,TLT}$ = average control delay for through and left-turn lanes (s/vehicle); T = reference time (h) (T = 1 for a 1-h analysis, T = 0.25 for a 15-min analysis).

Generally speaking, since delays differ at the two-arm lanes, the level of service of the right-turn lane needs to be differentiated from the corresponding levels of service at the through and left-turn lanes. The total average delay at entries is expressed by the following equation:

$$D_E = \frac{D_{E,R} \cdot Q_{E,R} + D_{E,TLT} \cdot Q_{E,TLT}}{Q_{E,R} + Q_{E,TLT}} \tag{16}$$

By way of an example, Figure 7 shows the trend of the control delay D_E of an entry into a roundabout with a stop-controlled bypass, obtained as a function of the saturation degrees $x_{E,R} = Q_{E,R}/C_{E,R}$ and $x_{E,TLT} = Q_{E,TLT}/C_{E,TLT}$, (for $C_{E,R}$ = 400 veh/h and $C_{E,TLT}$ = 500 veh/h).

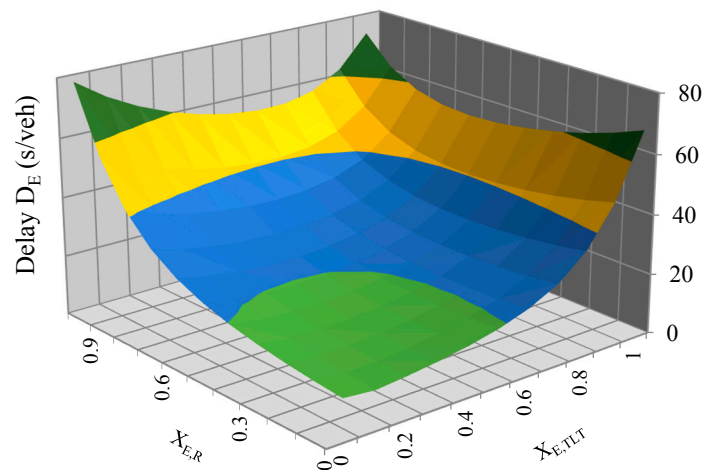Levels of service for every lane and entry can be deduced from the HCM 2010 method [28].

Figure 7. Example of delay at entry (roundabout with a stop controlled right-turn bypass lanes).

4. Determination of Consumption and Emissions in a Roundabout

Road traffic emissions depend on numerous factors, among which are: flow conditions (average annual daily traffic (AADT), vehicle fleet composition, vehicle age and average speed) [34], acceleration and deceleration phases, infrastructures (geometry, intersection type and traffic regulation) and environmental conditions (temperature, humidity, *etc.*) [35–39].

Just at road intersections, vehicle movement can be divided into the following elementary steps: cruise, acceleration, deceleration, idling (stopped) time, acceleration and cruise. According to this subdivision, Akçelick [40] developed the relations implemented in the SIDRA traffic simulation software, which allow one to estimate the fuel consumption rate f_t:

$$
\begin{cases}
f_t = \alpha + \beta_1 P_T + [\beta_2 \cdot a \cdot P_I]_a > 0 & \text{for } P_T > 0 \\
f_t = \alpha & \text{for } P_T \leq 0 \\
P_T = \min(P_{max}; P_C + P_G + P_I) \\
P_C = b_1 \cdot v + b_2 \cdot v^3 \\
\alpha = f_I / 3600
\end{cases}
\tag{17}
$$

where: f_t = instantaneous consumption fuel rate (mL/s); P_T = total practice power (kW); P_{max} = maximum engine power (kW); P_c = cruise component of total power (kW); P_I = inertia component of total power (kW); P_G= grade component of total power (kW); G = road grade (percent); MV = vehicle mass (kg); v = instantaneous speed; a = instantaneous acceleration rate (m/s^2); α = constant of idle fuel consumption rate (mL/s); f_i = constant of idle consumption fuel rate (mL/s); b_1 = drag fuel consumption parameter related to rolling resistance (kN); b_2 = drag fuel consumption parameter related to aerodynamic drag (kN); β_1 and β_2 = efficiency parameters.

Of particular interest to estimate road traffic pollutant emissions are the two models: MOVES—MOtor Vehicle Emissions Simulator (official tool recommended by the United States Environmental Protection Agency (U.S. EPA)) [41] and CORINAIR—CORe INventory AIR emissions, implemented in the COPERT IV$^©$ software [42,43].

The CORINAIR model takes into account many traffic and vehicle parameters, such as vehicle types, categories and population, yearly mileage (km/year), mean fleet mileage (km).

The methodology allows calculating the exhaust emissions of carbon monoxide (CO), nitrogen oxides (NO$_X$), non-methane volatile organic compounds (NMVOC), methane (CH$_4$), particulate matter (PM), carbon dioxide (CO$_2$), and many others emissions.

The emission factor (EF) for each exhaust emission and for each transport modality m is calculated by means of the following Equations (18) and (19):

$$
EF_{\lambda jk}^m = RF \cdot K \quad (g/km)
\tag{18}
$$

$$
EF_{\lambda jk}^m = RF \cdot
\begin{cases}
a_{\lambda jk}^m + b_{\lambda jk}^m v + d_{\lambda jk}^m v^2 & f = 1 \\
a_{\lambda jk}^m \cdot v^{b_{ijk}^m} & f = 2 \\
a_{\lambda jk}^m \cdot e^{b_{ijk}^m \cdot v} & f = 3 \\
a_{\lambda jk}^m + b_{\lambda jk}^m \cdot \ln(v) & f = 4
\end{cases}
\tag{19}
$$

where: λ is the fuel type; j is the vehicle age; k is the engine displacement (volume); m is the modality of transportation; a, b, d are three parameters related to single pollution emissions; f depends on the emission type.

RF stands for a reduction factor, whose value is a function of vehicles emission classes (Euro I ÷ Euro VI) and type of pollutant.

The total emissions E_γ for the pollutant i can thus be calculated as:

$$E_\gamma = EF_i \cdot N_i \cdot \bar{p}_i \; (g/year) \tag{20}$$

where: $\bar{p}_i$ is the mean length of the annual trip (km); and N_i is the number of annual vehicles belonging to the same emission group.

The method also allows one to consider the effect of hot and cold emissions, as well as some specific infrastructure characteristics (*i.e.*, longitudinal slope) and road context (urban, rural, headway), *etc.*

5. Analysis of Bypass Overall Costs

The implementation of right-turn bypasses in roundabout intersections increases the capacity at entries (see Equation (1)). In order to identify the traffic conditions that may account for their implementation in conventional four-arm roundabouts, with one lane at the ring and another at entries (henceforth Roundabout (1 + 1)), plenty of traffic simulations were carried out by comparing the following geometric layouts:

- Roundabout with one ring lane and one lane at entries: "Roundabout (1 + 1)";
- Roundabout (1 + 1) with bypass lanes controlled by a stop signal at all arms;
- Roundabout (1 + 1) with bypass lanes controlled by a yield signal at all arms;
- Roundabout (1 + 1) with bypass lanes provided with an acceleration lane at all arms.

We examined a typical demand curve in suburban areas (see Figure 8) and a test matrix of traffic distribution ρ (for each entry, 20% of the entering flow performs the maneuvers to cross the intersection, 20% to turn right and 60% to turn left).
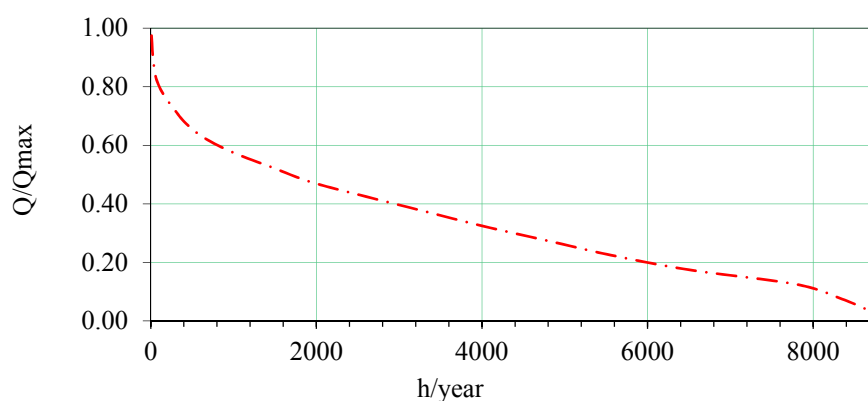

Figure 8. Traffic demand curve (suburban context).

We considered five hourly traffic levels: Q_{max} = 1300 veh/h; Q_{max} = 1800 veh/h; Q_{max} = 2300 veh/h; Q_{max} = 2800 veh/h; Q_{max} = 3300 veh/h. Through the demand curve in Figure 8, such Q_{max} values

correspond to the following annual flows: Q_{TOT} = 3,464,695 veh/year; Q_{TOT} = 4,797,270 veh/year; Q_{TOT} = 6,129,845 veh/year; Q_{TOT} = 7,462,420 veh/year; Q_{TOT} = 8,794,995 veh/year.

We determined entry and bypass capacities by means of Equations (1), (5), (11) and (12), and vehicle delays through Equations (14)–(16). Pollutant emissions and fuel consumption were estimated on a neighborhood, 0.5 km away from the intersection, by assuming a free-flow speed (FFS) of 50 km/h.

Entry speeds on the ring and intersection exits were determined as a function of the path radius R and superelevation *e* by applying the criteria reported in the American Association of State Highway and Transportation Officials (AASHTO) "Green Book" [44]. Vehicle fleet has a direct effect on road traffic emissions [45–47].

In this research, the park was subdivided into nine distinct vehicle categories, depending on Q_{max} and Q_{TOT} values, as reported in Table 1.

Table 1. Vehicle types considered in the study.

Passenger Cars (veh/year)						Heavy Duty Trucks (veh/year)			Q_{TOT} (veh/year)	Q_{max} (veh/h)
Petrol			Diesel			Diesel				
EURO 2	EURO 3	EURO 4	EURO 2	EURO 3	EURO 4	EURO 2	EURO 3	EURO 4		
582,865	349,509	752,385	196,691	430,048	806,727	86,617	86,617	173,235	3,464,695	**1300**
807,044	483,935	1,041,764	272,342	595,451	1,117,007	119,932	119,932	239,864	4,797,270	**1800**
1,031,223	618,362	1,331,143	347,992	760,854	1,427,287	153,246	153,246	306,492	6,129,845	**2300**
1,255,402	752,788	1,620,522	423,643	926,256	1,737,567	186,561	186,561	373,121	7,462,420	**2800**
1,479,581	887,214	1,909,901	499,293	1,091,659	2,047,847	219,875	219,875	439,750	8,794,995	**3300**

Pollutant emissions (CO_2, NO_x, PM2.5, PM10) and fuel consumption (petrol and diesel) were assessed by means of the COPERT IV® software (see Equations (18)–(20)), by taking speed variations near the intersection and on the ring carriageway into consideration (see Table 2) [48].

The analyzed minimum and maximum monthly temperatures and average relative humidity refer to the Italian territory, *i.e.*, Central Italy (source: Military Aviation, Weather Forecast Service).

Total delays accumulated by users in the year "n" (D_n) were obtained through the expression [27]:

$$D_n = \sum_i [d(Q_i) \cdot T(Q_i) \cdot Q_i] \tag{21}$$

where: Q_i (veh/h) is every traffic flow reference value; $d(Q_i)$ (s) is the average delay associated with total flow Q_i; $T(Q_i)$ (s) is the yearly amount of hours with the observed flow equal to Q_i.

The traffic demand curve in Figure 8 was taken into consideration to apply Equation (21). On the basis of the annual peak flow, 20 Q_i intervals ($0.025 Q_{max} \leq Q_i \leq 0.975 Q_{max}$) were examined; for each Q_i value, the hour number per year was determined every time it occurred $T(Q_i)$, and the average delay was estimated at intersections.

As illustrated in Figure 9, up to hourly flows of about 1500 veh/h entering a roundabout, the examined layouts give rise to nearly the same delays. As the flow increases, delays at the intersection without bypasses increase much more significantly than those at right-turn bypass roundabouts (for an entering flow of 2730 veh/h, such a difference is around 100 s/veh).

Among those under consideration, the layout that gives rise to less vehicle delays is the roundabout with a bypass with an acceleration lane; however, as explained later, it is not the most cost-effective in terms of total costs.

Table 2. CO_2, NO_x, PM2.5, PM10 emissions and fuel consumption at roundabout intersections.

| CO_2 EMISSION (ton/year)					
Annual traffic	Q_{max} (veh/h)	Roundabout with bypass (stop)	Roundabout with bypass (yield)	Round. with bypass (free-flow)	Roundabout (1 + 1)
3,464,695	1300	735	735	734	736
4,797,270	1800	947	947	947	950
6,129,845	2300	1215	1215	1214	1224
7,462,420	2800	1474	1474	1472	1503
8,794,995	3300	1780	1779	1777	1862
NO_X EMISSION (ton/year)					
Annual Traffic	Q_{max} (veh/h)	Roundabout with bypass (stop)	Roundabout with bypass (yield)	Round. with bypass (free-flow)	Roundabout (1 + 1)
3,464,695	1300	2004	2004	2003	2006
4,797,270	1800	2681	2680	2680	2688
6,129,845	2300	3437	3437	3435	3457
7,462,420	2800	4122	4122	4118	4187
8,794,995	3300	5016	5013	5007	5207
PM2.5 EMISSION (ton/year)					
Annual traffic	Q_{max} (veh/h)	Roundabout with bypass (stop)	Roundabout with bypass (yield)	Round. with bypass (free-flow)	Roundabout (1 + 1)
3,464,695	1300	0.138	0.138	0.138	0.139
4,797,270	1800	0.187	0.187	0.187	0.188
6,129,845	2300	0.241	0.241	0.240	0.243
7,462,420	2800	0.292	0.292	0.291	0.298
8,794,995	3300	0.354	0.354	0.353	0.365
PM10 EMISSION (ton/year)					
Annual traffic	Q_{max} (veh/h)	Roundabout with bypass (stop)	Roundabout with bypass (yield)	Round. with bypass (free-flow)	Roundabout (1 + 1)
3,464,695	1300	0.183	0.183	0.183	0.183
4,797,270	1800	0.246	0.246	0.246	0.247
6,129,845	2300	0.316	0.316	0.316	0.319
7,462,420	2800	0.383	0.383	0.383	0.393
8,794,995	3300	0.466	0.465	0.465	0.478
FUEL CONSUMPTION (ton/year)					
Annual traffic	Q_{max} (veh/h)	Roundabout with bypass (stop)	Roundabout with bypass (yield)	Round. with bypass (free-flow)	Roundabout (1 + 1)
3,464,695	1300	217,934	217,966	217,870	218,338
4,797,270	1800	302,655	302,769	302,586	303,764
6,129,845	2300	388,443	388,474	388,173	391,301
7,462,420	2800	476,350	476,500	475,785	485,620
8,794,995	3300	566,000	567,000	568,136	595,330
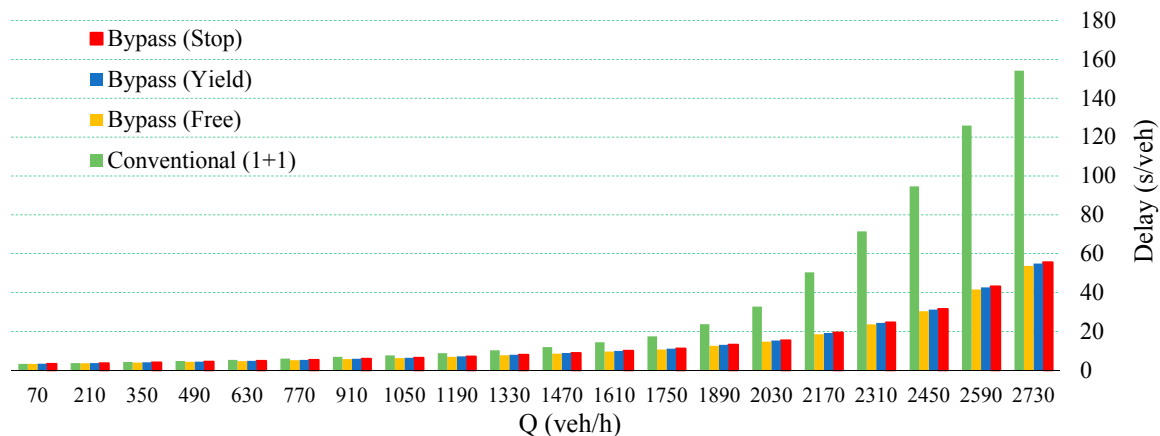
Figure 9. Average delay at roundabout intersection (with and without bypass lanes).

After vehicle delays and emissions were obtained, we evaluated the total costs attributable to the layouts in question.

To this end, we considered the following construction costs (BC_k) [10,27]:

- Roundabout (1 + 1) = €950,000;
- Roundabout (1 + 1) with bypass lanes controlled by a stop signal at all arms = €1,200,000;
- Roundabout (1 + 1) with bypass lanes controlled by a yield signal at all arms = €1,200,000;
- Roundabout (1 + 1) with bypass lanes with an acceleration lane at all arms = €1,600,000.

We assumed annual management costs as equal to €10,000 per year. For vehicle delays, we considered a unit cost C_d = 20.00 €/h [49]. As regards unit costs due to pollutant emissions, we attributed the following values ($C_{E\gamma}$): CO_2 = 0.04 €/g; NO_x = 0.0044 €/g; $PM_{2.5}$ = 0.087 €/g; and PM_{10} = 0.087 €/g; in accordance with the EU Directive 2009/33/EC [50]. Finally, we estimated the unit cost of the fuel CF_u by considering its average cost in Europe updated in May, 2014, (1.461 €/L for petrol and 1.386 €/L for diesel).

Should the increase in annual road traffic be negligible and the unit costs of vehicle delays, fuel and pollutant emissions appear constant, the actualized total cost referring to $N = 10$ operational years for each examined intersection "j" was obtained with the following relation:

$$C_j^{TOT} = BC_K + [\sum_{T=1}^{N} (\sum_i [d(Q_i) \cdot T(Q_i) \cdot Q_i] \cdot C_d + E_\gamma \cdot C_{E_\gamma} + FC \cdot CF_u)_T]/(1+r)^T \qquad (22)$$

By considering a discount rate r = 2% in Relation (22), we obtained the values illustrated in Figure 11.

Figure 12 shows the differentials of actualized total costs between bypass layouts and Roundabout (1 + 1) as a function of the annual total traffic Q_{TOT}: $\Delta C_j^{TOT} = f(Q_{TOT})$.

By examining Figures 10–12, we can observe that for very reduced roundabout entry flows and up to 2100 veh/h, the construction of bypasses in roundabouts is not justified from the functional point of view and also generates higher total costs than Roundabout (1 + 1) (without bypass).

Over 2100 veh/h, the utility is reversed, in that economic benefits are more and more significant as the flow increases. In fact, in spite of higher construction costs, roundabouts with bypass lanes generate lower total costs than those without them.
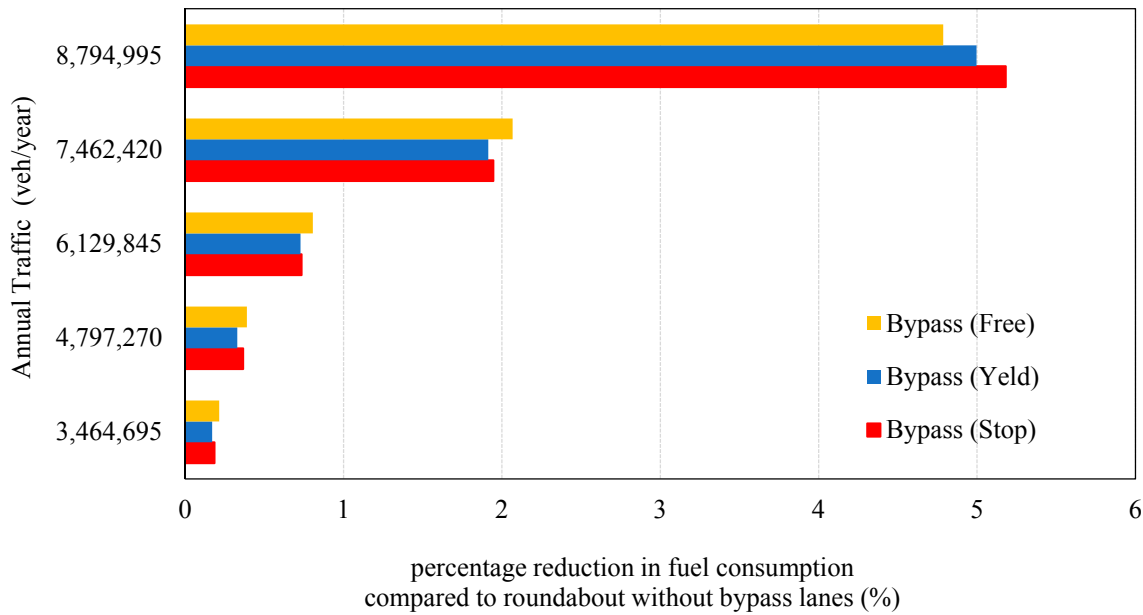
Figure 10. Percentage reduction in fuel consumption at bypass roundabouts compared to Roundabouts (1 + 1).

In view of the fact that the three bypass types in question give rise to total costs that are very similar to one another, the type of regulation (stop, yield, free-flow) should be chosen by paying much more attention to their functionality (capacity, delays) and safety conditions provided (speed, potential conflict points, *etc.*).
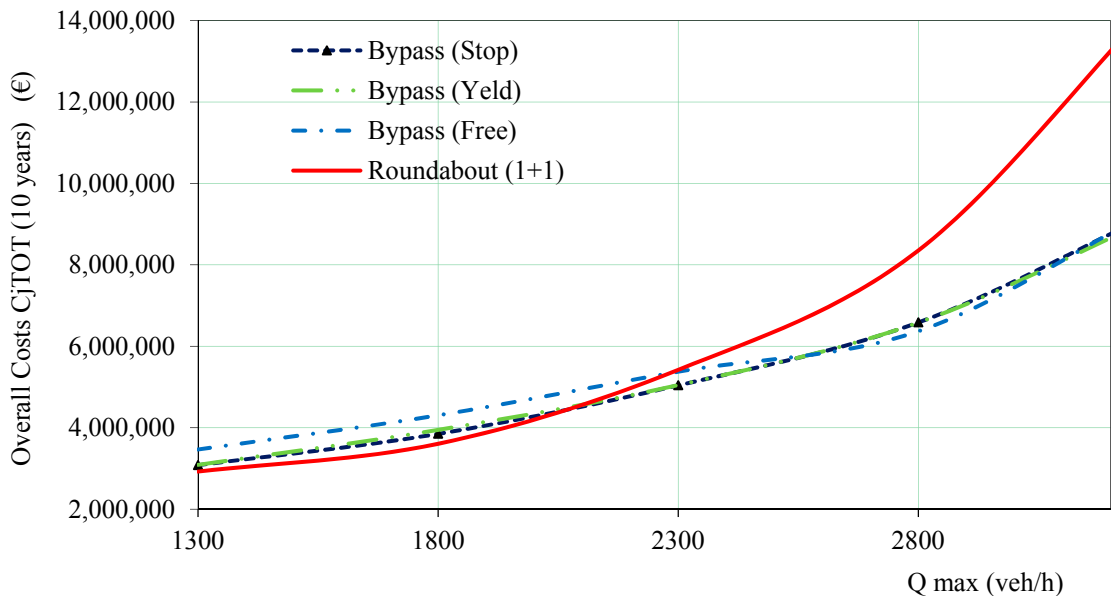

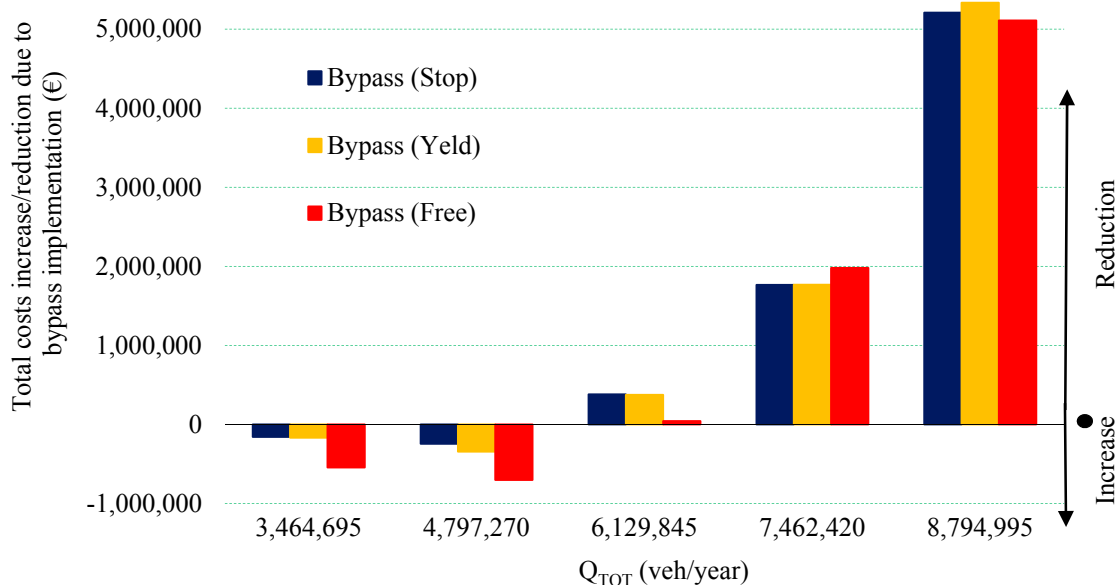**Figure 11.** Roundabout total costs.

Figure 12. Increase/reduction in total costs correlated to bypass implementation in roundabouts.

6. Conclusions

Right-turn bypass lanes allow improvement of the performances (in terms of capacity, delays and levels of service) of traditional and innovative roundabouts.

Considering that bypass capacity is correlated to the type of flow regulation, the choice is usually made as a function of the traffic demand/volume (maximum hourly capacity Q_{max}) and the flow distribution matrix ρ.

Moreover, bypasses provide energetic and environmental benefits consequent to the potential reduction in fuel consumption and pollutant emissions from vehicles.

In light of this, the article suggests a multi-parameter selection and comparison criterion, in order to estimate the generalized costs (construction, management, energetic and environmental) of roundabout layouts with or without bypass lanes.

To this end, for a case study, numerous traffic simulations were made for four different geometric roundabout layouts: (1) single-lane roundabouts without bypasses; (2) single-lane roundabouts with bypass lanes controlled by a stop signal at all arms; (3) single-lane roundabouts with bypass lanes controlled by a yield signal at all arms; and (4) single-lane roundabouts with bypass with acceleration lanes at all arms.

The capacity and delay estimations were made with closed-form relations, while pollutant emissions and fuel consumption were obtained with the aid of the COPERT IV® software, starting from a pre-set distribution of vehicle types (light-duty, heavy-duty, petrol- or diesel-fuelled, with emission classes Euro II, III and IV).

Vehicle flows were obtained starting from a typical traffic demand curve in suburban areas, by varying the maximum hourly flow in the interval Q_{max} = 1300–3300 veh/h. As a precaution, an origin/destination (O/D) matrix ρ was considered with modest right-turn flows (20% out of the total).

The results of the analyses show that:

(1) for total hourly flows entering a roundabout up to $Q_{max} = 1500$ veh/h, the layouts in question give rise to nearly the same delays;

(2) when a flow increases, delays at a single-lane roundabout without bypasses increase much more significantly than roundabouts with right-turn bypass lanes (for an entry flow of 2730 veh/h, such a difference is around 100 s/veh);

(3) the bypass providing higher capacity and less delays is that with an acceleration lane;

(4) for heavy annual traffic ($Q_{TOT} = 8,794,995$ veh/year), the presence of bypasses determines considerable energetic benefits. In fact, compared to roundabouts without bypasses, their presence determines a reduction of over 5% in fuel consumption.

Then, we also estimated the costs related to fuel consumption and environmental costs (in accordance with a specific EC directive), as well as actualized total costs in a 10-year operational period.

We observed that for roundabout entry flows up to 2100 veh/h, the construction of bypasses cannot be justified from the functional point of view, and moreover, it generates higher total costs than single-lane roundabouts (1 + 1) without bypass lanes.

Above this flow value ($Q_{max} = 2100$ veh/h), bypasses become more and more cost efficient as the flow tends to increase. By way of an example, for $Q_{max} = 2800$ veh/h (corresponding to an annual flow $Q_{TOT} = 7,462,420$ veh/year), the presence of bypass lanes determines a maximum economic benefit of €1,980,235, while for $Q_{max} = 3300$ veh/h (corresponding to an annual flow $Q_{TOT} = 8,794,995$ veh/year), the maximum economic benefit in 10 years totals €5,335,291.

It is worth pointing out that when the demand curve and especially the flow distribution ρ vary, results can change considerably. As a matter of fact, as the percentage of users turning right increases, the limit flow differentiating bypass utility gets lower ($Q_{max} < 2100$ veh/h).

In any case, the method suggested for functional, energetic, environmental and economic analyses has a general character, and thus, it can be applied to any traffic condition and type of roundabout intersection.

Acknowledgments

Author Contributions

Marco Guerrieri conceived of and designed the research. Gianfranco Rizzo generally supervised the research group. Marco Guerrieri drafted the article. Ferdinando Corriere collected and processed the data. Gianluca Scaccianoce, Barbara Lo Casto and Gianfranco Rizzo interpreted and analyzed the data. All authors have revised the article critically and approved the final manuscript.

Conflicts of Interest

The authors declare no conflict of interest.

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