

Seismic Fragility Analysis of a Tank-Piping System based on Surrogate Modeling and Artificial Ground Motions

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Abstract

The catastrophic consequences of a few recent *NaTech* events have highlighted the inadequacy of the accepted approach to quantitative seismic risk assessments of chemical process plants. In particular, the systematic lack of system-level numerical simulations of the chemical process plant response to extreme seismic events is identified as a major pitfall. In response to that, a progressive integration of the PEER (Pacific Earthquake Engineering Research Center) Performance-Based Earthquake Engineering framework's best practices has been recently promoted. Fragility models are the key components of the framework. Specifically, a fragility model determines the probability of a plant component being in a damaged state conditional to a given intensity of seismic hazard and accounting for system-level interactions with other plant components. However, a handful of limitations still prevent a systematic implementation of the PEER framework to chemical process plants. The three most significant are a reduced number of hazard-consistent site-specific ground motion records for time history analyses, the computational cost of system-level simulations, the experimental cost for component-level model validation.

In response to these challenges, this paper proposes a recently developed uncertainty quantification-based framework to perform seismic fragility assessments of chemical process plants. The framework employs three key elements: a stochastic ground-motion model to supplement the scarcity of real records, extensive surrogate modeling to reduce the computational cost of system-level simulations, and component-level model validation based on cost-effective hybrid tests.

The framework is applied to compute two fragility models for a pipe elbow of an ideal tank-piping system. The results show the great potential of the framework for fragility assessments of chemical

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process plants.

Keywords: Seismic fragility analysis, PEER-PBEE framework, artificial ground motion, surrogate modeling, hybrid simulation, tank-piping system.

1. Introduction

Campedel [1] showed that natural hazards are the leading cause of 2 ± 5 % of Chemical Process Plants (CPP) accidents. The study is based on an extensive review of historical data based on five European and one US databases. Kidam and Hurme [2] found similar figures by analyzing 364 CPP accidents from the Japanese Failure Knowledge Database. Such occurrences are classified as *NaTech* events, that is, technological accidents triggered by natural disasters. Release of hazardous chemicals, fire, or explosions following a structural failure are often among the most significant consequences of *NaTech* events [3, 4]. The Izmit refinery fire following the Kocaeli earthquake (Turkey, 1999) [5], the leak of hazardous chemicals from multiple fertilizer plants following the Wenchuan earthquake (China, 2008) [6], and the nuclear accident following the Fukushima earthquake-induced Tsunami (Japan, 2011) [7] are just some examples of *NaTech* events associated with seismic hazard.

Their catastrophic consequences have highlighted the inadequacy of the accepted approach to Quantitative Risk Assessments (QRA) of CPPs [8]. In particular, the systematic lack of accurate system-level numerical simulations of the chemical process plant response to extreme seismic events is identified as a major pitfall. In response to that, researchers started a progressive integration of performance-based risk analysis frameworks in the last decade. In the seismic risk context, the natural choice gravitated towards the well known PEER-Performance Based Earthquake Engineering (PEER-PBEE) framework [9, 10]. In essence, the PEER-PBEE framework uses the total probability theorem to decompose the quantification of seismic risk into different tasks, which can be handled by different groups of experts. In detail, the tasks are: Probabilistic Seismic Hazard Analysis (PSHA), fragility analysis, damage analysis¹, and loss analysis. This paper focuses on the fragility analysis component of the framework.

In the context of CPP, currently, fragility analysis mainly relies on expert opinion or historical data [11, 12, 13, 14]. Also, fragility analysis is usually performed at the component level (e.g., single tank) neglecting system-level interactions with other CPP components [15]. However, more recently, different group of experts, [16, 17, 18], proposed a more comprehensive fragility analysis

¹ Oftentimes damage analysis and fragility analysis are blended in one assessment

27 supported by system-level numerical simulations of the CPP. In this case, the computation of fragility
28 functions requires the selection of a set of suitable ground motions, which are used as input for non-
29 linear structural analysis [19, 20, 21]. Within this perimeter, Bradley [22] and Silva et. al. [23]
30 collected a number of open issues. Although both studies refer to the seismic risk of civil structures,
31 their conclusions are also valid for CPPs. Specifically, the authors highlighted the following three
32 criticalities:

- 33 • Although methodologies for ground motion selection succeed in describing the seismic hazard
34 for a given structure, the number of available records is usually too small for computing
35 accurate QoIs' statistics.
- 36 • Experimental validation of structural simulators is often overlooked. This is due to practical
37 reasons. Structural testing is usually not affordable beyond the component level due to the
38 limited capacity of experimental facilities.
- 39 • The computation of fragility analysis requires a large number of time history analyses. It
40 follows that computational expensive structural simulators limit *de facto* the total number of
41 simulations.

42 Recently, Abbiati et al. [24] proposed a comprehensive framework that tackles these open
43 challenges. This study adopts and applies this framework to compute the seismic fragility analysis
44 of a tank-piping system of an ideal CPP. The building blocks of the computational framework are
45 an artificial ground motion (AGM) model calibrated against hazard-compatible site-specific seismic
46 records (e.g., the AGM model of Rezaian and Der Kiureghian in this study [25]), a high-fidelity (HF)
47 structural simulator of the reference structure *validated* against experiments (e.g., hybrid simulation
48 (HS) in the proposed application [26]), and a corresponding low-fidelity (LF) structural simulator
49 (e.g., obtained via dynamic substructuring of the HF structural simulator [27]). The seismic fragility
50 analysis follows these sequential steps: i) generation of an ensemble of AGMs compatible with
51 the seismic hazard, ii) computation of a Polynomial Chaos Expansion (PCE) surrogate of the QoI
52 prediction provided by the LF structural simulator, iii) calculation of PCE-based Sobol' sensitivity
53 indices of the LF-based QoI w.r.t. the ground motion parameters, iv) dimensionality reduction of the
54 parameter space of the AGM model, v) computation of a hierarchical kriging (HK) surrogate that
55 fuses LF and HF realizations of the QoI, vi) fragility analysis computed via Monte-Carlo-based UQ
56 forward analysis of the HK surrogate.

57 The computational framework integrates state-of-the-art know-how in ground motion selections and
 58 follows the original spirit of the PEER-PBEE framework, which decouples hazard and fragility
 59 analysis.

60 This paper is organized as follows. Section 2 introduces the proposed seismic fragility analysis
 61 framework. Section 3 describes the tank-piping system case study, along with both HF and LF
 62 structural simulators. Section 4 describes the AGM model and the related calibration based on real
 63 records. Section 5 presents the validation of the HF based on a HS experimental campaign performed
 64 at the University of Trento, Italy. Section 6 discusses the results of the seismic fragility analysis of
 65 the tank-piping system. Finally, Section 7 summarizes the conclusions of this study.

66 2. Computational framework for seismic analysis

67 The employed theoretical framework is based on the work described in [24]. In order to present a
 68 self-contained study, the main parts of the methodology are described below. For further details, the
 69 reader should consult the stated reference.

70 Following [24], a seismic ground motion is represented by a parametric stochastic process, $A(t)$.
 71 Two sources of uncertainties are here considered. An epistemic (reducible) uncertainty related to the
 72 parameters of the process and an aleatory (irreducible) uncertainty related to the inherent variability
 73 of the motion. This process can be written as follow

$$A(t) = \mathcal{M}_a(t, \mathbf{Z} | \mathbf{X}_a), \quad (1)$$

74 where $\mathcal{M}_a(\cdot)$ is the synthesis model, \mathbf{Z} is a set of random variables representing the aleatory
 75 variability, and \mathbf{X}_a is a set of random model parameters.

76 Let $Y = \mathcal{M}_c(A(t) | \mathbf{x}_c)$ being the Quantity of Interest (QoI) of an engineering system, where
 77 $\mathcal{M}_c(\cdot | \mathbf{x}_c)$ is a deterministic simulator (e.g., a finite element code) with (deterministic) parameters
 78 \mathbf{x}_c . It follows that Y is a random variable which can be written as $Y = \mathcal{M}_s(\mathbf{Z} | \mathbf{X}_a, \mathbf{x}_c)$, where
 79 $\mathcal{M}_s := \mathcal{M}_c \circ \mathcal{M}_a$. Given this setting, it is easy to see that the conditional Cumulative Distribution
 80 Function (CDF) of Y given a realization \mathbf{x}_a is simply

$$F_{Y|\mathbf{X}_a}(y | \mathbf{x}_a) = \mathbb{P}(\mathcal{M}_s(\mathbf{Z} | \mathbf{X}_a = \mathbf{x}_a) \leq y) = \int_{\mathbf{z}} \mathbb{I}(\mathcal{M}_s(\mathbf{z} | \mathbf{x}_a) \leq y) dF_{\mathbf{Z}}(\mathbf{z}), \quad (2)$$

81 where $\mathbb{I}(\cdot)$ denotes the indicator function, $\mathbb{P}(\cdot)$ denotes probability, $F_{\mathbf{Z}}(\mathbf{z})$ denote the joint CDF.

82 Provided with $F_{Y|X_a}$ continuous and strictly monotonically increasing the p -quantile function is
 83 simply $y_p = F_{Y|X_a}^{-1}(p|x_a)$. Observe that y_p is a random quantity as it is function of X_a . Therefore,
 84 we can formally introduce the random variable Y_p as

$$Y_p = F_{Y|X_a}^{-1}(p|X_a) = \mathcal{M}_p(X_a), \quad (3)$$

85 where $\mathcal{M}_p(\cdot) := F_{Y|X_a}^{-1}(p|\cdot)$ is a deterministic model indexed by $p \in [0, 1]$. In this framework, Y_p
 86 (for different values of p) is the QoI used for decision making.

87 In the proposed application, the computation of the statistics of Y_p is a complex and expensive
 88 computational problem. In fact, \mathcal{M}_c is a computationally expensive black-box finite-element solver
 89 and, therefore, the evaluation of \mathcal{M}_p is costly too.

90 Provided with such a setting, a surrogate model replaces the original model

$$\hat{Y}_p = \hat{\mathcal{M}}_p(X), \quad (4)$$

91 where $\hat{Y}_p \approx Y_p$. The statistics of \hat{Y}_p are, then, directly used for decision making. To define an
 92 optimal surrogate model w.r.t. the stochastic input, the computational solver, and QoI [24] designed
 93 a strategy that builds on PCE-based GSA and HK. Here, we summarize the main steps.

94 **1. Model definition and validation.** Define the QoI, the stochastic model of the input \mathcal{M}_a
 95 (Section 4), and a set of structural simulators \mathcal{M}_c (Section 3). In this application, $c \in$
 96 $\{LF, HF\}$, where LF stands for LF (state-space) structural simulator, and HF for HF (finite-
 97 element) structural simulator. The definition of the models follows the criteria reported in [24]
 98 and here synthesized

- 99 (a) The parameters of the stochastic model of the input are calibrated w.r.t. a hazard
 100 compatible site-specific seismic catalog.
- 101 (b) The HF model has passed a *validation* protocol. This study uses HF models validated
 102 against HS tests performed in the laboratory of the University of Trento, Italy.
- 103 (c) The LF model is a proxy of the HF model, which is computationally cheaper. In order
 104 to ensure the consistency required in a MF analysis ([24]), this study uses a LF model
 105 constructed via dynamic substructuring of the HF model [27].

106 **2. Initial experimental design.** Create a large Experimental Design (ED) $\{\mathcal{Y}_{LF,p}, \mathcal{X}_a\}$, where
 107 $\mathcal{Y}_{LF,p} = \{y_{LF,p}^{(1)}, \dots, y_{LF,p}^{(N_{LF})}\}$, $\mathcal{X}_a = \{x_a^{(1)}, \dots, x_a^{(N_{LF})}\}$, and $x_a^{(n)}$ is a generic sample of the
 108 input parameters, and $y_{LF,p}^{(n)}$ is the corresponding LF estimate.

- 109 **3. PC-based global sensitivity analysis.** Train a non-intrusive PCE surrogate model, $\hat{\mathcal{M}}_{LF,p}^{PCE}(\mathbf{x}_a)$,
 110 using $\{\mathcal{Y}_{LF,p}, \mathbf{X}_a\}$, and perform a PCE-based GSA [28]. Retain the input random variables
 111 that contribute most to the variability (variance) of the QoI and fix the remaining ones to their
 112 expected value.
- 113 **4. Refined experimental design.** Train a reduced ED $\{\mathcal{Y}_{HF,p}, \mathbf{X}_a\}$, where $\mathcal{Y}_{HF,p} = \{y_{HF,p}^{(1)},$
 114 $\dots, y_{HF,p}^{(N_{HF})}\}$, $\mathbf{X}_a = \{\mathbf{x}_a^{(1)}, \dots, \mathbf{x}_a^{(N_{HF})}\}$, and $\mathbf{x}_a^{(n)}$ is a generic samples of the "important"
 115 model parameters, and \mathbf{X}_a the collection of such samples.
- 116 **5. Kriging MF surrogate modelling.** Train a MF Kriging surrogate $\hat{\mathcal{M}}_{MF}^K(\mathbf{x}_a)$ based on
 117 $\{\mathcal{Y}_{HF,p}, \mathbf{X}_a\}$, which uses the PCE surrogate as trend function.
- 118 **6. Probabilistic characterization of the QoI.** Compute the statistics of the QoI of interest via
 119 forward Monte-Carlo-based UQ analysis of the MF surrogate model.

120 In a Performed Based Design setting, the QoI, Y_p , is usually an *EDP*. It follows that this framework
 121 allows the computation of any statistic of interest for the selected *EDP*, including fragility functions
 122 and surfaces w.r.t. any input variable included in \mathbf{X}_a .

123 3. Tank-piping system case study

124 The tank-piping system represents the portion of an ideal CPP located in Hanford, California. As
 125 depicted in Figure 1, the piping system is connected to a slender steel tank through a bolted flange
 126 joint. In detail, the piping system comprises 8" (outer diameter: 219.08 mm; thickness: 8.18 mm)
 127 and 6" (outer diameter: 168.28 mm; thickness: 7.11 mm) tubes, two 90 deg elbows, one bolted flange
 128 joint and one tee joint. The steel tank is characterized by radius $R = 4.00$ m, height $H = 14.00$ m and
 129 thickness $T = 0.006$ m, and it is filled with a fluid of 900.00 kg/m^3 density. The system is subjected
 130 to a ground motion acceleration parallel to the main axis of the piping.

131 In line with the presented framework, two structural simulators of the tank-piping system, char-
 132 acterized by different degrees of fidelity, were implemented. Both models assumed a linear elastic
 133 behavior for the piping system, which was discretized using 2D Euler-Bernoulli beam elements.
 134 Straight linear elastic 2D Euler-Bernoulli beams were also used for the elbow in the LF structural
 135 simulator, which was implemented in MATLAB. Joints and layouts significantly influence the over-
 136 all piping vulnerability, as shown in different studies [29, 30, 18]. In particular, the occurrence of
 137 leakage is highly correlated to stress concentrations in pipe bends, as highlighted in [17]. Hence, 3D
 138 shell-based elbow elements endowed with an elastoplastic constitutive law with kinematic hardening

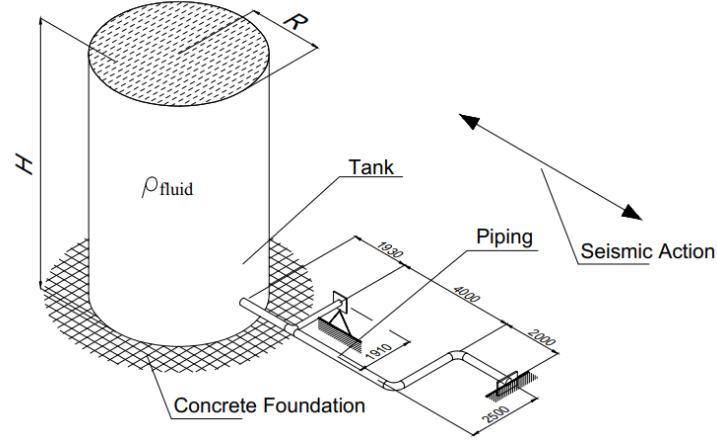


Figure 1: Tank-piping system case study.

were used for the HF structural simulator. For a review of computational modeling issues related to piping bends, the reader is addressed to [31].

Both LF and HF structural simulators rely on the same simplified 3-DoFs tank model whose formulation is reported in [32]. An elastoplastic spring was used to model the Coulomb friction activated by tank sliding. The related cut-off force was computed based on the weight of the tank filled and a friction coefficient $\mu = 0.1$, activated by a yield displacement of 1 mm. Table 1 summarizes the tank parameter values (i.e., x_c). A *COMBIN40* element was used to implement the elastoplastic spring in the HF structural simulator in ANSYS, whereas the bilinear elastoplastic spring described in [33] was used for the LF structural simulator implemented in MATLAB.

Figure 2a reports a schematic of the LF structural simulator of the tank-piping system, whereas Figure 2b describes the collocation of 3D shell-based elbow elements in the HF structural simulator. Figure 2c reports the stress-strain relationship of the material constitutive law adopted for the steel of HF elbows.

The computational time needed for solving a single time history response analysis of the LF structural simulator was about 10 s. In contrast, a single evaluation of the time history response of the HF structural simulator was about 500 s. In detail, both cases refer to a 15 s long accelerogram using a standard laptop with an Intel 1.80 GHz i7-8565U CPU and 16 GB RAM.

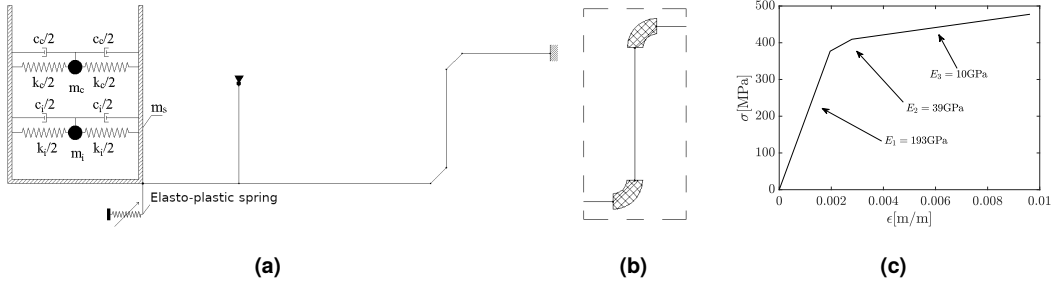


Figure 2: Computational modeling of the tank-piping system: a) schematic of the LF structural simulator; b) 3D shell-based elbow elements of the HF structural simulator; c) stress-strain relationship of the steel constitutive law adopted in the HF elbows.

156 4. Stochastic modeling of the seismic input

157 In this study, the AGM model proposed by Rezaian and Der Kiureghian [25, 34] was selected to
 158 represent the seismic input for the fragility analysis. This AGM model consists of a time-modulated
 159 band-limited non-stationary white noise described by the following equation,

$$A(t) = \mathcal{M}_a(t, \mathbf{Z} | \mathbf{X}_a) = q(t | \mathbf{X}_q) \frac{h(t | \mathbf{X}_h) * W(t, \mathbf{Z})}{\sigma_h(t, \mathbf{Z} | \mathbf{X}_h)}, \quad (5)$$

160 where $*$ denotes time convolution; $\mathbf{X}_a = [\mathbf{X}_q, \mathbf{X}_h]$; $q(t | \mathbf{X}_q)$ is a parametric time modulating
 161 function with random parameters \mathbf{X}_q ; $h(t | \mathbf{X}_h)$ is the impulse-response function of a linear filter
 162 with time varying random parameters, where \mathbf{X}_h represents a set of time invariant parameters;
 163 $W(t, \mathbf{Z}) = \sum_{n=1}^{N_t} \delta(t - t_n) Z_n$ is a band-limited white noise process, where $\mathbf{Z} = [Z_1, \dots, Z_{N_t}]$ is a
 164 standard normal Gaussian vector; and $\sigma_h(t, \mathbf{Z} | \mathbf{X}_h)$ is the variance of the convoluted process up to
 165 time t . The modulating function proposed is,

$$q(t | \mathbf{X}_q) = \alpha_1 t^{\alpha_2 - 1} \exp(-\alpha_3 t), \text{ if } t > 0, 0 \text{ elsewhere} \quad (6)$$

166 where $\mathbf{X}_q = [\alpha_1, \alpha_2, \alpha_3]$ are the parameters of the function. Moreover, it can be shown that a
 167 one-to-one mapping exists between these parameters and $D_{5-95} = T_{95} - T_5$, T_{45} , and I_a —where T_p is
 168 the time corresponding to the p % of the cumulative Arias intensity of the residual, $I_{a,res}$. It follows
 169 that \mathbf{X}_q can be written as $\mathbf{X}_q = [I_{a,res}, T_{45}, D_{5-95}]$. The time-varying filter is defined by

$$h(t | \mathbf{X}_h) = \frac{\omega_f(t)}{\sqrt{1 - \zeta_f^2}} \exp[-\omega_f(t) \zeta_f \cdot t] \sin\left[\omega_f(t) \sqrt{1 - \zeta_f^2} \cdot t\right]. \quad (7)$$

Table 1: Simplified tank model parameters.

Parameter x_c	Description	Value	Units
m_s	Sliding mass	22.91	ton
m_c	Convective mass	79.80	ton
m_i	Impulsive mass	547.00	ton
k_c	Convective stiffness	359	N/mm
k_i	Impulsive stiffness	685810	N/mm
ω_c	Convective frequency	2.12	rad/s
ω_i	Impulsive frequency	35.40	rad/s
ζ_c	Convective damping	0.005	–
ζ_i	Impulsive damping	0.05	–

In Eq.(7), the main frequency, $\omega_f(t)$, evolves linearly with time. Specifically, $\omega_f(t) = \omega_{mid} + \dot{\omega}(t - T_{45})$, where ω_{mid} is the frequency at time T_{45} and $\dot{\omega}$ is the rate of change of the frequency with time. The damping of the filter, ζ_f , is considered time invariant. It follows that $\mathbf{X}_h = [\omega_{mid}, \dot{\omega}, \zeta]$.

Unlike the original work [25, 34], AGM model parameters were calibrated for each real record of a selected pool instead of using regression analysis with respect to seismic hazard characteristics. In detail, based on the disaggregation of the seismic hazard corresponding to PGA with probability of exceedance of 2 % in 50 years, the seven ground motion records of the Northridge earthquake (California, 1994) reported in Table 2 were selected from the NGA database [35]. For both principal components of the selected ground motions, which were extracted according to the procedure described in [36], the AGM parameters were calibrated following the procedure reported in [34]. In this regard, Table 3 summarizes the obtained ranges of AGM model parameters.

Two sets of 4 and 3 artificial ground motions were selected to investigate system response at Serviceability Limit State (SLS) and the Ultimate Limit State (ULS), respectively, using HS. Specifically, based on nonlinear response analysis of the LF structural simulator, SLS accelerograms were selected to limit tank sliding peak to 0.04 m so that the piping response remained in the linear regime. On the other hand, ULS artificial accelerograms were selected to ensure a minimum tank sliding peak of 0.06 m, thus causing the yielding of the elbow elements. Figure 3 depicts acceleration, velocity, and displacement response spectra of both the real records and the artificial ground motions

188 used for HS. The results of the HS campaign are discussed in Section 5.

Table 2: Selected records of the 1994 Northridge earthquake.

Station Name	Moment magnitude [M_w]	Epicentral distance [km]
Canoga Park - Topanga Can	6.69	14.70
Canyon Country - W Lost Cany	6.69	12.44
N Hollywood - Coldwater Can	6.69	12.51
Northridge - 17645 Saticoy St	6.69	12.09
Simi Valley - Katherine Rd	6.69	13.42
Sun Valley - Roscoe Blvd	6.69	10.05
Sunland - Mt Gleason Ave	6.69	13.35
Pacoima Kagel Canyon	6.05	11.34

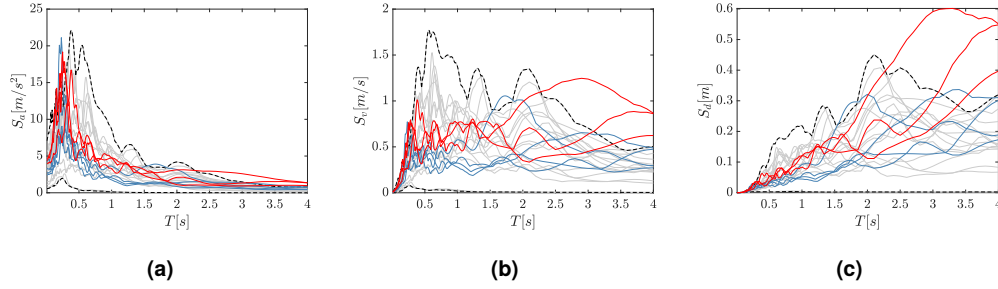


Figure 3: Selected records of the 1994 Northridge earthquake: a) acceleration; b) velocity; c) displacement response spectra. Grey lines refer to single retained records, whereas black dashed lines indicate the corresponding 95 % confidence interval. Blue and red lines indicate SLS and ULS records produced with the calibrated AGM and used for the HS campaign, respectively.

189 5. Model validation based on hybrid simulations

190 To support the validation of the HF finite-element model of the piping system, a HS campaign
 191 was performed at the University of Trento, Italy. In details, the simplified model of the sliding
 192 tank (Section 3) constitutes the numerical substructure, and the piping system filled with 15 bar
 193 pressured water is the physical substructure. Figure 4 provides an overview of the experimental
 194 setup. Specifically, a hydraulic actuator of 250 kN force capacity and ± 250 mm stroke was used

Table 3: Intervals of the AGM model parameters.

Name	Lower bound	Upper bound	Units
I_a	1.019	3.992	m^2/s^3
D_{5-95}	5.083	16.810	s
T_{45}	1.596	5.664	s
ω_{mid}	14.620	31.000	rad/s
ζ	0.074	0.557	–

to test the piping in displacement-control mode. A comprehensive description of the HS algorithm used in this experimental campaign is reported in [37]. As thoroughly discussed in [17], hoop strain is an effective indicator of the damage level experienced by pipe elbows. Accordingly, a set strain gauges measured the hoop strain of each elbow, as depicted in Figure 5.

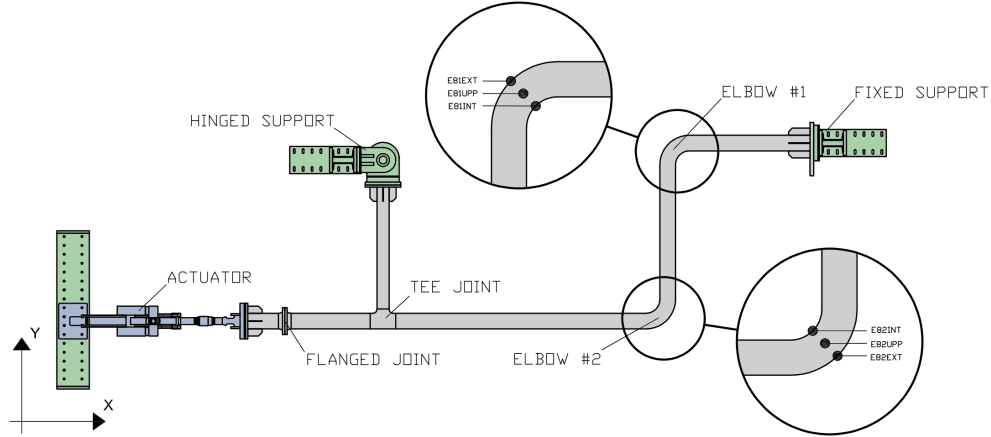


Figure 4: Schematic of the experimental setup. Labels $E81INT$, $E81EXT$ and $E81UPP$ indicate the strain gauges measuring the hoop strain of Elbow #1 at three different locations. Similarly, $E82INT$, $E82EXT$ and $E82UPP$ refer to Elbow #2.

As anticipated in Section 4, seven HSs were performed considering four artificial accelerograms for the SLS and three artificial accelerograms for the ULS. For the sake of simplicity, HS experiments are referred to as SLS/ULS #i to specify the accelerogram used for the test. In all cases, experiments were conducted in the so-called pseudodynamic regime considering a testing time scale equal to 64. Figures 6 and 7 provide an overview of the time history response of the piping system obtained via



Figure 5: Experimental setup: a) overview of the installation at the Laboratory of Structures and Materials of the University of Trento, Italy; b) close-up view of Elbow #2 instrumented with strain gauges.

204 HS for SLS and ULS artificial accelerograms, respectively. Figure 6 shows that the piping system
 205 response remained in the linear regime with SLS accelerograms. In this case, one can observe
 206 a slight hysteresis characterizing the restoring force. This is possibly due to the friction between
 207 the piping and the Teflon support pads. On the other hand, with reference to ULS accelerograms,
 208 Figure 7 shows that the response of the piping exceeded the linear regime. This observation is also
 209 confirmed by the measured strain histories.

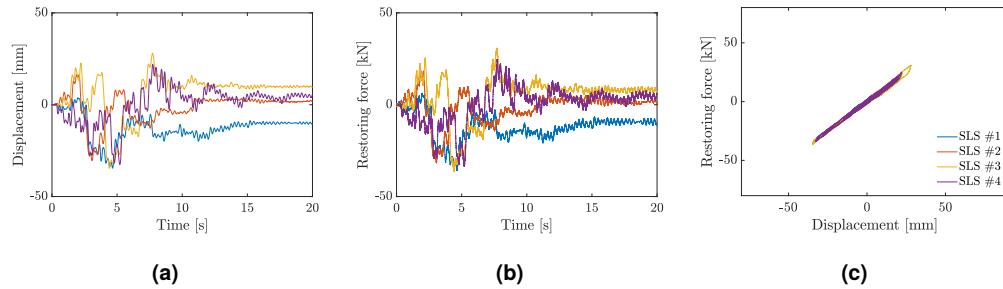


Figure 6: Experimental response of the piping obtained via HS using SLS accelerograms: a) displacement history; b) restoring force history; c) displacement vs. restoring force loop measured at the actuation point.

210 The experimental response of the piping was used to calibrate the HF structural simulator, and
 211 in particular, the constitutive model for the steel material of elbow elements. In this regard, Figure 8
 212 compares the hoop strain histories of Elbow #1 measured during HS to both LF and HF structural
 213 simulator predictions. Figure 8 shows that the *validated* HF structural simulator of the piping system
 214 reproduces the experimental measurement accurately. On the other hand, a bias is observed in the
 215 LF prediction. The latter, however, effectively reproduces the time modulation of the hoop strain. It

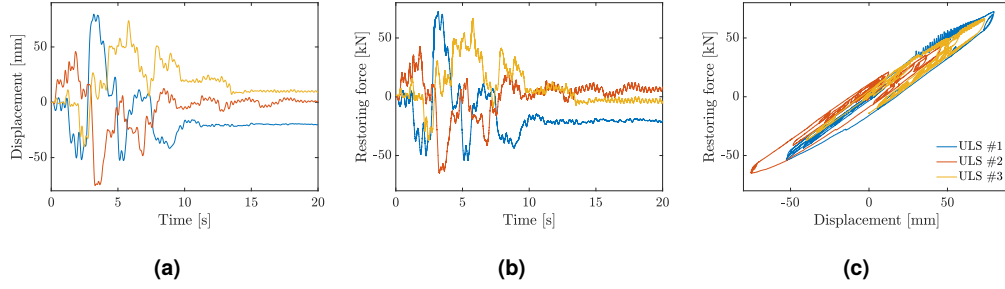


Figure 7: Experimental response of the piping obtained via HS using ULS accelerograms: a) displacement history; b) restoring force history; c) displacement vs. restoring force loop measured at the actuation point.

216 is, therefore, reasonable to leverage on few computationally expensive HF simulations to correct the
 217 bias of the response computed with the LF structural simulator.

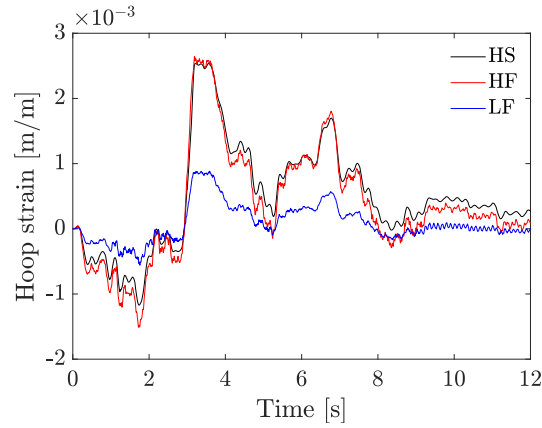


Figure 8: Hoop strain history of Elbow #1 measured by sensor *E81UPP* during the HS ULS #2 and corresponding LF and HF simulations.

218 6. Fragility analysis of the tank-piping system

219 Provided with the notation introduced in this study, input variables and QoIs for the fragility analysis
 220 read

$$Y = \epsilon_1, X \equiv X_a = \{I_a, D_{5-95}, T_{45}, \omega_{mid}, \zeta\}, \quad (8)$$

221 where ϵ_1 indicates the hoop strain peak in Elbow #1. A constant value was assumed for $\omega_{mid} =$
 222 -0.568 rad/s^2 .

According to step 2 of the proposed framework, an initial ED of 200 samples was evaluated using the LF structural simulator and considering QoI quantiles $p = \{0.05 : 0.05 : 0.95\}$. To ensure stable quantile estimates up to 95 %, 100 realizations of the AGM were evaluated for each point of the ED for a total of 20,000 LF simulations. Then, PCE-based Sobol' sensitivity indices were computed. Tables 4 and 5 report PCE-based first-order and total Sobol' sensitivity indices related to Elbow #1. The contribution of I_a , ω_{mid} and ζ to the variability of Elbow #1 QoI is dominant for all quantiles. Therefore, they were retained as input variables for the subsequent HK surrogate modeling phase. The remaining parameters of the AGM were set to constant average values $D_{5-95} = 10.44$ s and $T_{45} = 3.70$ s. For the sake of space, only quantiles $p = \{0.1 : 0.1 : 0.9\}$ are reported. Tables 4 and 5 report also leave-one-out errors ε_{loo} to report the accuracy of PCE surrogates. In the case of regression-based PCE, ε_{loo} can be calculated directly from the coefficients of the PCE computed with the *entire* ED [38].

Table 4: First-order PCE-based Sobol' indices of the hoop strain peak of Elbow #1 (QoI).

p	ε_{loo}	I_a	D_{5-95}	T_{45}	ω_{mid}	ζ
0.000	0.036	0.750	0.016	0.000	0.102	0.050
0.100	0.006	0.690	0.023	0.004	0.112	0.083
0.200	0.004	0.678	0.028	0.004	0.107	0.093
0.300	0.004	0.668	0.029	0.005	0.114	0.094
0.400	0.004	0.656	0.030	0.006	0.114	0.101
0.500	0.005	0.641	0.032	0.008	0.117	0.108
0.600	0.004	0.630	0.034	0.009	0.118	0.112
0.700	0.004	0.616	0.039	0.011	0.119	0.117
0.800	0.005	0.612	0.036	0.013	0.117	0.123
0.900	0.007	0.596	0.036	0.016	0.119	0.131

Among retained parameters, first-order summands of Figure 9 highlight monotonic increasing relationships with the QoI only for I_a and ζ . Hence, they were employed as IMs for computing the fragility analysis.

According to step 3 of the computational framework, a refined ED of 20 samples was evaluated using the HF structural simulator considering,

Table 5: Total PCE-based Sobol' indices of the hoop strain peak of Elbow #1 (QoI).

p	ε_{loo}	I_a	D_{5-95}	T_{45}	ω_{mid}	ζ
0.000	0.036	0.823	0.030	0.010	0.145	0.084
0.100	0.006	0.772	0.034	0.005	0.157	0.122
0.200	0.004	0.763	0.041	0.006	0.148	0.138
0.300	0.004	0.751	0.044	0.007	0.152	0.137
0.400	0.004	0.740	0.045	0.009	0.152	0.148
0.500	0.005	0.727	0.047	0.011	0.156	0.157
0.600	0.004	0.718	0.050	0.012	0.157	0.163
0.700	0.004	0.703	0.056	0.014	0.158	0.169
0.800	0.005	0.698	0.055	0.019	0.156	0.173
0.900	0.007	0.683	0.055	0.026	0.156	0.184

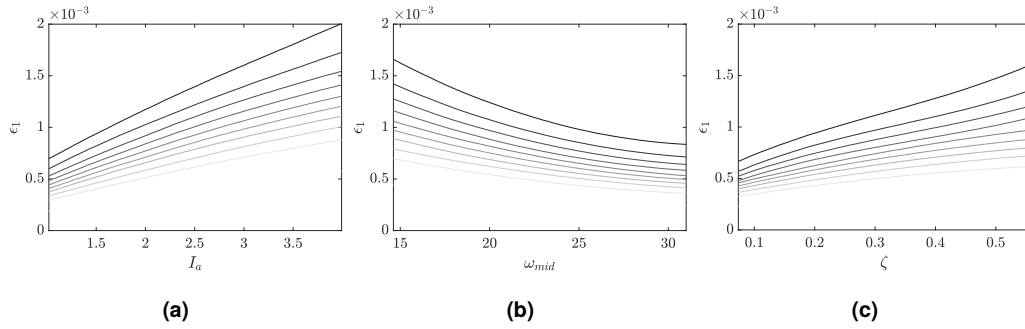


Figure 9: First-order summands of the hoop strain peak of Elbow #1 (QoI) for the quantiles reported in Tables 4 and 5. Lighter curves refer to quantile $p = 0.1$ while darker curves refer to quantile $p = 0.9$.

$$\mathbf{X}_\alpha = \{I_a, \omega_{mid}, \zeta\}, \mathbf{x}_\beta = E[\{T_{45}, D_{5-95}\}]. \quad (9)$$

For each sample of the refined ED, 100 AGM realizations were evaluated for a total of 2,000 HF simulations. Then, HK surrogates were trained for different ED sizes. Accordingly, HK- n indicates a HK surrogate computed with n samples of the HF structural simulator response quantiles. The PCE surrogate trained on the LF simulator was used as a trend function for the HK surrogates. A Matérn 5/2 correlation function $R(\mathbf{X} - \mathbf{X}' | \boldsymbol{\theta})$ and second-order polynomial trend function $\boldsymbol{\mu}(\mathbf{X})$ were adopted.

246 The fragility models reported in Figures 10a and 10b were computed via Monte-Carlo-based
 247 UQ analysis using surrogate models assuming an hoop strain threshold value $\epsilon_y = 1.70 \times 10^{-3}$,
 248 which is associated with yielding limit state [39]. In detail, the fragility curves of Figure 10a adopt
 249 I_a as IM and were obtained based on the PCE surrogate of the LF structural simulator and three
 250 HK surrogates. As can be observed, curves are already stable with 18 HF samples. The fragility
 251 surface of Figure 10b adopts I_a and ζ as IMs and was obtained from the HF-20 kriging surrogate.
 252 Specifically, the fragility curves reported in Figure 10a were obtained from the PCE surrogate of the
 253 LF simulator and three HK surrogates of the HF simulator. In the latter case, the three HK surrogates
 254 were obtained considering 18, 19, and 20 samples of the HF simulator response; hence, they are
 255 indicated as HK-18, HK-19, and HK-20, respectively. As can be observed, fragility curves approach
 256 a stable shape already with 18 samples of the HF simulator response. The motivation behind the
 257 selection of I_a as IM for the fragility curves is twofold. First, I_a is associated with the larger Sobol'
 258 sensitivity index and, therefore, it is the most sensitive parameter of the LF simulator (see Tables 4
 259 and 5 in this regard). Moreover, according to Figure 9a, I_a shows a monotonic increasing relationship
 260 with the selected EDP. On the other hand, the fragility surface of Figure 10b was obtained for the HK
 261 surrogate indicated as HK-20. Owing to their substantial contribution to the variability of the EDP
 262 demonstrated by Sobol' indices, I_a and ζ were selected as IMs. Moreover, according to Figures 9a
 263 and 9c, both these two parameters show a monotonic increasing relationship with the EDP.

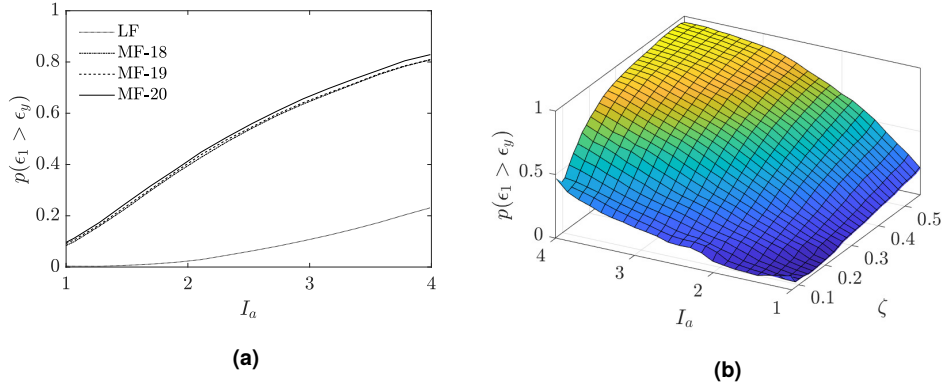


Figure 10: Fragility models for yielding limit state of Elbow #1 assuming a hoop strain threshold value $\epsilon_y = 1.70 \times 10^{-3}$: a) fragility curve; b) fragility surface.

264 Although both LF and HF EDs assumed independent uniformly distributed AGM input parameters,
 265 fragility models can be easily re-sampled considering a joint PDF calibrated for the specific seismic

266 hazard. Also, AGM input parameters can be mapped to instrumental IM, as illustrated in [40].

267 **7. Conclusion**

268 This study presented the application to chemical process plant components of a novel computational
269 framework for fragility analysis. The framework addresses the following criticalities associated with
270 the current fragility analysis practice: i- scarcity of hazard-specific site-consistent ground motion
271 records, ii- high computational cost of high-fidelity simulations, iii- high experimental cost of model
272 validation. In detail, the framework uses i- a stochastic ground motion model to augment the number
273 of time series, ii- extensive use of surrogate and multi-fidelity modeling to drastically reduce the
274 computational cost, iii- hybrid simulation tests to validate the computational models at a reduced
275 experimental cost. The case study consisted of a tank-piping system of an ideal chemical process
276 plant. Fragility models were computed for one of the two elbows of the piping system using a biased
277 yet computational cheap low-fidelity simulator and an expensive-to-evaluate high-fidelity simulator
278 that was validated against experiments. The same stochastic ground motion model was used for
279 producing artificial records both for hybrid simulation and fragility analysis. The results highlight
280 the great flexibility and potential of the method for a fragility assessment of chemical process plant
281 components.

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