

1 **Wine metabolomics reveals new sulfonated products in bottled**  
2 **white wines, promoted by small amounts of oxygen**

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17  
18 **Abstract**

19 The impact of minute amounts of oxygen in the headspace on the post-bottling  
20 development of wine is generally considered very important, since oxygen can either  
21 damage or improve the quality of wine. This project aimed to gain new experimental  
22 evidence about the chemistry of the interaction between wine and oxygen. The  
23 experimental design included 216 bottles of 12 different white wines produced from 6  
24 different cultivars (Inzolia, Muller Thurgau, Chardonnay, Grillo, Traminer and Pinot gris).  
25 Half of them were bottled using the standard industrial process with inert headspace and  
26 the other half without the inert gas and with extra headspace. After 60 days of storage at  
27 room temperature, the wines were analysed using an untargeted LC-MS method. The  
28 use of a detailed holistic analysis workflow, with several levels of quality control and  
29 marker selection, gave 35 metabolites putatively induced by the different amounts of  
30 oxygen. These metabolite markers included ascorbic acid, tartaric acid and various  
31 sulfonated compounds observed in wine for the first time, thanks to the untargeted  
32 metabolomics approach chosen (e.g. S-sulfonated cysteine, glutathione and  
33 pantetheine; and sulfonated indole-3-lactic acid hexoside and tryptophol). The

34 consumption of SO<sub>2</sub> mediated by these sulfonation reactions was promoted by the  
35 presence of higher oxygen at bottling.

36

37 *Keywords:* Untargeted; Non-targeted approach; LC-MS; Sulfonation; Cork; Indole.

38

## 39 **1. Introduction**

40 Oxygen is certainly one of the most important players in winemaking, since its effects  
41 can be a blessing, benefiting wine quality, or a curse, causing irreversible damage [1–5].  
42 Since oxygen can be introduced into the wine at various stages of winemaking, from  
43 grape crushing to wine bottling, oenologists are always very careful and cautious with  
44 oxygen management. Oenologists can manage oxygen-wine interactions more easily in  
45 their winery, since theoretically the wine is under their complete control. However, when  
46 the wine is out of their winery (e.g. during the distribution or the storage in restaurants,  
47 supermarkets, wine shops and consumers houses) oxygen-wine interactions are almost  
48 impossible to control by the oenologist. For this reason packaging choices during bottling  
49 are critical and determinant for the life of wine.

50 In fact, oxygen contact at bottling is expected to influence the development of the bottled  
51 wine. Oxygen management through packaging represents a major challenge in oenology,  
52 as different wine varieties or wine styles will behave differently with the same amount of  
53 oxygen [1,2,5]. The time between bottling and sale is also fundamental, along with the  
54 expected commercial life of the wine. Based on the oenological and commercial  
55 parameters of each wine, the winery decides on the type of stopper (cork, synthetic,  
56 glass or screw), its oxygen permeability, and the amount of oxygen to insert into the  
57 bottle during bottling. For example, the great majority of the white wines are made to be  
58 consumed within 12 months from their production, are sensitive to oxidation, and  
59 therefore the packaging choices should prevent the entrance of unwanted amount of  
60 oxygen [6].

61 In spite of the recent studies [1,2,5,7,8] about the influence of bottling- and closure-  
62 derived oxygen on wine, the management of oxygen at bottling is still largely based on  
63 empirical knowledge. This is in part due to the fact that our chemical knowledge is not  
64 sufficient to predict the result that a small amount of oxygen may have in the  
65 metabolomic space of any wine, probably because so far the oxygen response of a  
66 relatively small group of metabolites (e.g. SO<sub>2</sub>, volatile sulfur compounds or

67 anthocyanins) has been investigated [1,5,7–9]. The most common, almost universal  
68 experimental designs for studying the post-bottling effects of oxygen in wines – or model  
69 wine solutions - are based on targeted analytical methods. Currently, metabolomic  
70 fingerprint analysis appears to be one of the most appealing and promising techniques in  
71 order to build new hypotheses and better understand the metabolism of various  
72 biological systems. In a short time, holistic approaches have been shown to be a  
73 powerful tool in metabolite-marker discovery and hypothesis generation, since they can  
74 deal with thousand of features per analysis, including a large number of unknown  
75 substances, which can be later annotated. In the last few years this technique has also  
76 proved its power in the field of oenology and viticulture, by helping to enhance our  
77 knowledge of how different oenological practices influence and change the metabolic  
78 space of grapes or wine [1,10–14]. However, since metabolomics is a relatively young  
79 technique - expanding very rapidly - the workflows are not as robust and well-designed  
80 as for targeted analysis and there is still debate about experimental design and method  
81 validation, among other things.

82 From the economical perspective, under the widely accepted assumption that just a few  
83 mg of oxygen at bottling could negatively influence the quality especially in the case of  
84 white wines, wine industry made huge investments worldwide to install inert bottling lines,  
85 which to date represent the standard process. As a praxis, in order to prevent unwanted  
86 oxidations, wines are loaded before bottling with standard amounts of exogenous  
87 antioxidants (usually SO<sub>2</sub> or a combination of SO<sub>2</sub> and ascorbic acid) so that to protect  
88 even the most susceptible wine.

89 A better understanding of the effects of oxygen at bottling on the consumption of  
90 exogenous antioxidants and on the reactivity of other wine metabolites after bottling is  
91 expected to shed light on the factors driving the specific consumption of oxygen by  
92 different wines.

93 The general aim of this study, carried out in collaboration with a major Italian winery, a  
94 key player in the wine stopper market and an untargeted metabolomics laboratory, was  
95 to address some basic questions about the chemistry of the interaction between wine  
96 and oxygen, crucial for decisions regarding packaging. In particular, the scope was to  
97 compare the metabolic fingerprint of white wines bottled under standard industrial  
98 parameters, with the fingerprint of the same wines bottled under sub-optimal but still  
99 realistic industrial conditions. To study principally the effect that oxygen can have after  
100 two months of storage; wines were bottled without inert gas, with extra headspace, and

101 with a closure allowing higher oxygen ingress for the sub-optimal conditions. To obtain a  
102 high level of variability, the experimental design included 12 white wines made using 6  
103 varieties, with 9 bottles of each wine bottled according to each bottling parameter, using  
104 the same industrial bottling line. A parallel aim was to develop and propose a robust and  
105 efficient workflow for wine metabolomics.

106

## 107 **2. Materials and Methods**

### 108 *2.1. Experimental Design*

109 The sample set included 12 white wines from 6 different grape cultivars (Table 1). All the  
110 wines were produced from the MezzaCorona winery (Trentino, Italy) and they were  
111 bottled using their industrial bottling system (Bertolaso, Italy). For each wine, 9 samples  
112 were bottled using the standard industrial process, with inert headspace and limited  
113 exposure to oxygen (low O<sub>2</sub> - LO), along with a further 9 bottles produced using the  
114 same bottling line, but without inert gas and with extra headspace (high O<sub>2</sub> - HO). In  
115 order to enhance differences in oxygen exposure, LO samples were sealed with a  
116 synthetic coextruded stopper allowing lower oxygen ingress (Select 100), whereas HO  
117 samples were sealed with a synthetic coextruded stopper allowing higher oxygen  
118 ingress (Select 500). Both stoppers were provided by Nomacorc SA (Thimister Clemont,  
119 Belgium). After bottling, all the bottles were stored in cardboard boxes at 20°C for two  
120 months, and then at 4 °C until analysis. The volume of all bottles was the typical  
121 commercial 750 mL.

122 Four bottles from each trial/wine were used for untargeted LC-MS analysis to study the  
123 effect of the different oxygen levels after two months of storage at 20 °C (Supplementary  
124 Materials: Table S1).

### 125 *2.2. Oxygen measurement*

126 One bottle from each trial/wine was used to measure oxygen (Supplementary Materials:  
127 Table S1). The amounts of gaseous or headspace oxygen and dissolved oxygen were  
128 measured by placing a Pst3 oxygen sensor (Nomacorc SA, Thimister-Clemont,  
129 Belgium) internally in the head space of the bottle and another dot sensor half-way up of  
130 the same bottle, to measure the dissolved oxygen. Since the sensors were placed  
131 internally and the measurement was made by a luminescence technology optical fibre  
132 externally the bottle glass, the method was totally non-invasive and the bottles remained  
133 closed during all the period of analysis. Total package oxygen (TPO) was considered to  
134 be the sum of the amounts of headspace and dissolved oxygen. Measurement was

135 carried out using the NomaSense system (Nomacorc SA, Thimister Clemont, Belgium)  
136 weekly during the two months after bottling, in triplicate on each occasion. **Table 1**  
137 shows the total package oxygen concentrations in ppm for each wine and bottling  
138 condition (HO and LO).

### 139 *2.2. Sample preparation*

140 Before any treatment, in agreement with the workflow applied in our laboratory [14–16],  
141 the sample metadata were uploaded in ISA-Tab format using ISAcreeator MetaboLights  
142 software [17] and codified according to a randomized sequence, so sample preparation  
143 and analysis were completed following this randomized sequence. Wines were uncorked  
144 under nitrogen atmosphere and an aliquot was transferred into a 15 mL amber vial (filled  
145 to capacity). Then, again under nitrogen atmosphere, quality control (QC) pooled  
146 samples were prepared using 0.5 mL of each sample.

147 For the dilution test, the QC sample was diluted 1:1, 1:2, 1:3, 1:4, 1:6, 1:9 with Milli-Q  
148 water. Following the dilution experiment results, again under N<sub>2</sub> atmosphere, 1 mL of  
149 each wine was diluted with 1 mL Milli-Q water (1:1 dilution), 20 µL of the internal  
150 standard was then added (10 mg o-coumaric acid in 10 mL of MeOH) and filtered with  
151 0.2 µm PTFE filters into a 2 mL amber vial (MS certificated) prior to LC/MS analysis. The  
152 same procedure was followed for the blank, but instead of wine 1 mL of Milli-Q water  
153 was used.

### 154 *2.3. Dilution test – Long term stability test*

155 In order to find the optimum dilution, 20 injections of each QC dilution were carried out,  
156 starting with the most diluted QC sample. Between each dilution set, a blank sample was  
157 injected. The undiluted wine was also injected, after filtration, in both 5 and 10 µL  
158 injection volumes. Following the results of the dilution test, a sequence of 100 injections  
159 of the 1:1 (wine:water) QC sample were analysed to evaluate the stability of the method  
160 in experimental conditions.

### 161 *2.4. UHPLC-QTOF MS Analysis*

162 For LC-MS untargeted analysis a Waters Acquity UPLC was used, coupled to a Synapt  
163 HDMS QTOF MS (Waters, Manchester, UK) operating in W-mode and controlled by  
164 MassLynx 4.1, via an electrospray ionization (ESI) interface. All samples were analysed  
165 on a reversed phase (RP) ACQUITY UPLC 1.8 µm 2.1 x 150 mm HSS T3 column  
166 (Waters) protected with an Acquity UPLC® BEH HSS T3 1.8 µm, 2.1 x 5 mm precolumn  
167 (Waters), at 40 °C and with a mobile phase flow rate of 0.28 mL/min. Water was used as  
168 weak eluting solvent (A) and methanol as strong eluting solvent (B); formic acid 0.1% v/v

169 was used as additive in both eluents. The multistep linear gradient used was as follows:  
170 0-1 min, 100% A isocratic; 1-3 min, 100-90 % A; 3-18 min, 90-60 % A; 18-21 min, 60-  
171 0 % A; 21-25.5 min, 0 % A isocratic; 25.5-25.6 min, 0-100 % A; 25.6-28 min 100%  
172 isocratic. Injection volume was 10  $\mu$ L, unless otherwise stated, and the samples were  
173 kept at 4°C throughout the analysis. Mass spectrometric data were collected in negative  
174 ESI mode over a mass range of 50 to 2000 amu, with scan duration of 0.3 s in centroid  
175 mode. The transfer collision energy and trap collision energy were set at 6 V and 4 V.  
176 The source parameters were set as follows: capillary 2.5 kV for negative scan, sampling  
177 cone 25 V, extraction cone 3V, source temperature 150°C, desolvation temperature  
178 500°C, desolvation gas flow 1000 L/h and nebulizer gas 50 L/h. External calibration of  
179 the instrument was performed at the beginning of each batch of analysis by direct  
180 infusion of a sodium formate solution (10% formic acid/0.1 M NaOH/Acetonitrile with a  
181 ratio of 1/1/8), controlling the mass accuracy from 40 to 2000 m/z (less than 3 ppm) and  
182 mass resolution (over 14000 FWHM). LockMass calibration was applied using a solution  
183 of leucine enkephaline (0.5 mg/L,  $m/z$  554.2620) at 0.1 mL/min [10]. The injection of  
184 samples was carried out following the same randomized sequence used for sample  
185 preparation, where at the beginning of the sequence one blank injection and five QC  
186 injections were performed to equilibrate the system, and after every six real sample  
187 injections one QC injection was inserted to control instrumental stability.  
188 For MS/MS analysis, the Synapt MS was operated in V-mode, scan time was 2 seconds,  
189 transfer collision energy was 30 V and trap collision energy 10 V, while all the remaining  
190 parameters were as previously described.

### 191 *2.5. Basic oenological analysis*

192 Alcohol (%v/v) content was measured using an AlcoLyzer Wine system (Anton Paar,  
193 Graz, Austria); pH, ascorbic acid, free and total SO<sub>2</sub> were measured with PH-Burette 24  
194 1S (Crison, Barcelona, Spain); and all other analysis was performed with a FOSS Wine-  
195 Scan (FT-120) rapid-scanning infrared Fourier-transform spectrometer with WineScan  
196 software Version 2.2.1 (FOSS, Hillerod, Denmark). Four bottles from each trial/wine (two  
197 at the beginning and two at the end of the experiment) were used for the basic  
198 oenological parameters (Supplementary Materials: Table S1). All basic oenological  
199 analysis were performed in the quality control laboratory of MezzaCorona winery.

### 200 *2.6. Data processing*

201 The raw LC-MS data were converted to CDF format (Waters Databridge) and then  
202 processed using XCMS for feature extraction, grouping and alignment, according to

203 Franceschi et al. [15]. XCMS data processing was limited to the first 21 minutes of the  
204 chromatography to avoid possible carryovers of the last 7 minutes of the  
205 chromatography (= column clean up and equilibration before the next injection). The  
206 peak table output of XCMS was then used for statistical analysis with the software  
207 EZInfo SIMCA-P version 12.0.0 (Umetrics, Umea, Sweden), using Pareto normalization.  
208 The PCA (Principal Component Analysis) plots of EZInfo SIMCA-P were used for quality  
209 control of the data sets, checking the distribution of the QC injections. The orthogonal  
210 partial least-squares discriminant analysis (OPLS-DA) tool of SIMCA-P was used to find  
211 features/tentative markers contributing to group/condition discrimination. Tentative  
212 markers were considered all features with  $VIP > 2$  (variable importance in the projection)  
213 and  $-0.002 < \text{CoeffCS} < 0.002$  (CoeffCS: centered and scaled coefficients).  
214 Manual integration of the area of selected features/peaks was performed with the  
215 TargetLynx tool of MassLynx on the raw data. SPSS V19 (IBM Statistics) was used for  
216 statistical analysis ( $p$ -values) and visualization (box plots) of the results.  
217 Metabolite identification [18] was performed manually by comparing retention times and  
218 accurate mass spectra (mass difference of less than 5 ppm and two ions) to those of the  
219 standard, when available. Tentative annotation [18] of the chromatographic peaks,  
220 without a standard, was made by using spectral features (mass difference of less than 5  
221 ppm theoretical value, at least one indicative fragment and isotopic pattern), and  
222 literature information about chromatographic properties and mass spectra records from  
223 an external database such as HMDB, Kegg and MassBank and an internal database for  
224 the wine metabolome based on the literature. MS/MS data were also used for further  
225 supporting the annotation of a few tentative marker metabolites.

### 226 *2.7. GSSG and GSH Reactions*

227 Three stock solutions were freshly prepared in model wine solution (10% ethanol, 5 g of  
228 tartaric acid and pH 3.4): 39 mg of oxidized glutathione (GSSG) in 10 mL model wine  
229 solution (stock solution GSSG); 20 mg of glutathione (GSH) in 10 mL model wine  
230 solution (stock solution GSH); and 6 mg of  $\text{Na}_2\text{S}_2\text{O}_5$  in 10 mL of model wine solution  
231 (stock solution  $\text{SO}_2$ ). The reactions between GSH or GSSG and  $\text{SO}_2$  (Supplementary  
232 Materials: Table S2) were performed in order to compare the following molar  
233 concentration ratios of GSH/ $\text{SO}_2$  or GSSG/ $\text{SO}_2$ : 10/1, 1/1, 1/10; by maintaining constant  
234 the concentration of GSH or GSSG. To control the stability of GSH and GSSG in the  
235 reaction conditions, the same mixture was prepared without the addition of the stock  
236 solution  $\text{SO}_2$  (Supplementary Materials: Table S2). All the reactions were performed

237 twice, in 2 mL LC-MS vials, which remained in the sample manager of the LC instrument  
238 at 4°C, and were monitored by LC-MS for 24 hours. The instrumental LC-MS analysis  
239 were made with the same set up described at section 2.4, apart of the multistep linear  
240 gradient which was as follows: 0-1 min, 100% A isocratic; 1-3 min, 100-90 % A; 3-5 min,  
241 90-0 % A; 5-7 min, 0 % A; 7-7.1 min, 100 % A; 7.1-10 min 100% isocratic. The injection  
242 volume was 2 µL. Calibration curves were prepared, by using the model wine solution as  
243 matrix, for the absolute quantification of GSH and GSSG, while the products were  
244 relative quantified as GSH.

245

### 246 **3. Results**

#### 247 *3.1 Oxygen measurement*

248 Measurement of the total amount of oxygen (**Table 1**) present in each bottle at the  
249 beginning of the experiment showed the starting difference between the two conditions,  
250 which was between 2 and 5.5 mg/L of O<sub>2</sub> (average 4 mg/L). After two months' storage  
251 most of the O<sub>2</sub> had been consumed in all the wines for both trials, but not totally since it  
252 was still possible to detect a certain amount of oxygen, which proved the mild storage  
253 conditions (**Figure 1**). As expected, also after two months of storage the wines bottled  
254 under HO condition contained higher amount of oxygen in respect the LO wines.  
255 Considering initial and final bottle oxygen content as well as the oxygen ingress of the  
256 two different closures, the actual consumed oxygen values was calculated [19],  
257 indicating that consumed oxygen ranged between 2.1 mg/L and 5.4 mg/L.

#### 258 *3.2 UPLC-QTOF MS analysis*

259 Metabolomics workflows share many common elements with targeted analysis  
260 workflows, but are not as rigid, robust and standardized. Mandatory terms for the  
261 concept of method validation in targeted analysis, as limit of detection, limit of  
262 quantification, accuracy, precision, specificity, linearity and absolute concentration, are  
263 generally missing from the untargeted approach. Indeed, one of the bottlenecks of  
264 metabolomics workflows regards the fact that they are generally not well defined and  
265 even more frequently are not designed in advance. Based on our previous experience,  
266 we developed the workflow presented in **Figure 2**. This describes the methodology  
267 followed from experimental design until marker interpretation and hypothesis generation,  
268 with specific steps. This workflow includes open source informatics tools about  
269 metadata organisation, randomized sequence generation and raw data storage [15].

##### 270 *3.2.1. Method adaptation and evaluation*



271 According to this workflow, an essential step is to adapt the method to the current  
272 sample set. Although most of our previous protocols were validated on wine samples,  
273 two additional tests were considered important before analysis of the real samples. The  
274 first focused on sample preparation, which as noted previously [1,20,21] should be as  
275 simple as possible, to avoid bias due to extensive sample manipulation. Since the aim of  
276 the project was to study the effect of oxygen on wine, all sample preparation steps took  
277 place under N<sub>2</sub> atmosphere to avoid any possible contact with oxygen. Samples were  
278 simply diluted with water and filtered, to ensure LC-MS instrument effectiveness during  
279 analysis. The results of the dilution test (**Figure 3**) were in line with our previous  
280 experience on red wine [10] and the dilution with the largest number of features and  
281 good stability was 1:1 (wine:water). In detail, the 20 injections of the diluted pooled  
282 sample 1:1 with water gave an average of 8454 features (5.0% RSD), while the second  
283 best was the 1:2 dilution, with an average of 7732 features (5.6% RSD). Because of the  
284 presence of ~12 % v/v of ethanol in wine, peak broadening and peak doubling was  
285 observed in the first part of the chromatogram for the undiluted samples, as expected.  
286 For this reason the undiluted wine had the highest variability (11.6% RSD) (**Figure 3**),  
287 also caused by signal drop during the sequence, because of the source dirtiness (data  
288 not shown).

289 The second test was designed to check whether the 1:1 dilution was the most suitable  
290 choice for our experimental design, compatible with the number of the injections per  
291 sequence. This control took place through a 100-injection batch of the same pooled  
292 sample. The number of features in this sequence had a variation of 8.5%, while the area  
293 of 17 selected compounds had a variation of less than 15% and a retention time of less  
294 than 0.5%, so it was decided to use this dilution for the rest of the analysis.

### 295 3.2.2 Unsupervised data analysis – Dataset quality control

296 Sample analysis was organised and performed according to a published pipeline [15],  
297 with one of the central tools offering the user the possibility of evaluating the quality of  
298 the measurements in parallel with the analysis of the sample, without having to wait for  
299 the full dataset at the end of the sequence. To achieve this, during LC-MS analysis, raw  
300 files were transformed to CDF format automatically after each injection, and were then  
301 moved to the server to perform the XCMS process and finally exported for PCA plotting  
302 and other basic statistical analysis [15]. Of course, this brief quality control was not  
303 detailed and focused mainly on the distribution of the samples and the QCs clustering,  
304 but offered a quick online answer. The QC injections at the beginning of the sequence

305 helped to equilibrate the LC-MS system, and the QC injections after injection of lots of  
306 six real samples helped to evaluate the stability of the system. This quality control  
307 through the pipeline took place several times every day during the measurement period,  
308 since it was a fast process (~ 25 sec/injection).

309 The complete sample set included 12 different white wines made from six cultivars  
310 (Muller Thurgau, Inzolia, Chardonnay, Traminer, Grillo and Pinot gris), which generated  
311 a high amount of statistical noise, because of the chromatographic profile variability  
312 (**Figure 4**). Full dataset multivariate unsupervised statistical analysis through PCA of the  
313 ~8,000 features gave the plot presented in **Figure 5**. According to this graph it was  
314 possible to distinguish the different cultivars and in some cases also different wines  
315 belonging to the same variety. Because of the statistical noise generated by cultivar  
316 variability, it was not possible to distinguish samples with the two levels of oxygen using  
317 unsupervised multivariate analysis on the whole data set. In other terms, we observed  
318 that the cultivar is by far the first factor affecting the overall distribution of samples,  
319 suggesting that such an untargeted metabolomics dataset should be suitable to support  
320 the cultivar identification, while the detection of the small specific effects of minute  
321 amounts of oxygen within several different wine lots is a challenging task which must be  
322 addressed with a specific strategy of data mining.

323 This is a common issue for untargeted analysis, caused by the high number and % of  
324 features which do not show any significant differences between treated and control  
325 samples. In this experiment, because of the strict experimental design, considering the  
326 small difference in the amount of oxygen and the short storage time in realistic  
327 conditions, it was not expected to find a large number of markers.

328 The quality of the dataset was controlled before moving on to the next step, namely  
329 marker exploration. For this first quality control the distribution of the various wine  
330 cultivars and the tight clustering of the QCs was evaluated from the PCA plot in **Figure 5**,  
331 as was done during the measurements. A further control was performed by selecting a  
332 small number of known metabolites – as compared to the number of features -, whose  
333 peaks were integrated, and their area and retention time variations were evaluated for  
334 the QC injections. According to this evaluation, the vast majority of the metabolite peak  
335 areas had a variation of less than 10% RDS (less than 5.9% for the internal standard)  
336 and mainly peaks close to the limit of detection (in term of signal to noise ratio) had  
337 higher variability. Average RSD was ca. 0.3% for the retention times and only close to

338 1% for a few compounds, eluting at the beginning of the chromatography  
339 (Supplementary Materials: Table S3).

### 340 3.2.3 Marker detection

341 To solve the problem of the statistical noise discussed above, supervised multivariate  
342 methods are often used (e.g. OPLS-DA) although they can generate false positives [22].  
343 On the other hand, statistical noise can also generate false negatives, thus not detecting  
344 markers, because the between varieties difference was much larger than the between-  
345 trials difference. Such phenomenon (false negatives) could be amplified because each  
346 cultivar/wine may behave in a different way because of the different composition. The  
347 source of false negatives can also be induced by XCMS misalignment, because of the  
348 large variation in cultivar chromatographic profiles. To avoid false negatives the XCMS  
349 raw file process followed using OPLS-DA analysis was applied sequentially, once for  
350 each cultivar and then once for all the cultivars together. This process was possible  
351 because the samples were analysed all together using LC-MS in one randomized  
352 sequence. The various features marker lists were merged to give a list of c. 150 markers,  
353 out of the ~8K features, thus features with  $VIP > 2$  and  $-0.002 < \text{CoeffCS} < 0.002$ . This step  
354 is described as “markers”, “XCMS” and “OPLC-DA” in the workflow of **Figure 2**.

355 The next step according to the workflow was “marker validation”, which aimed to filter  
356 out false positives (**Figure 2**). This part consisted of: visual inspection of the marker  
357 chromatographic peaks and MS spectra; grouping of the features using CAMERA; semi-  
358 automatic peak integration of raw files using TargetLynx; and statistical analysis of the  
359 TargetLynx results. Visual inspection was an easy way to control whether the marker  
360 was a real peak, peak shape, and whether the ion was the principal ion and not one  
361 isotope. Semi-automatic integration of raw file data using TargetLynx helped to detect  
362 false positives by applying independent evaluation of the markers selected through  
363 XCMS and OPLS-DA, since it was applied to the raw files. Semi-automatic integrated  
364 areas made it possible to confirm or reject the statistical significance of each marker in  
365 distinguishing the two storage conditions and to evaluate the instrumental variability of  
366 each specific marker during the analysis by using the QC injections. This step (“marker  
367 validation”, “visual control”, “TargetLynx” and “Statistics” - **Figure 2**) allowed us to  
368 remove redundancy, decreasing the number of tentative markers to 35 metabolites.

### 369 3.2.3 Marker annotation

370 According to the Metabolomics Society, metabolite annotation is divided into four levels  
371 of annotation [18], as follows: 1) identified metabolites (demands 2 or more orthogonal

372 properties of an authentic chemical standard), 2) putatively annotated compounds  
373 (based on public databases and literature data and not requiring matching to data for  
374 authentic chemical standards acquired within the same laboratory), 3) putatively  
375 characterised compound classes, and 4) unknown compounds.

376 Annotation of the features' tentative markers was based on our internal database [23]  
377 made up of over 400 metabolites (1<sup>st</sup> level of annotation), and/or external databases (e.g.  
378 HMDB, KEGG, Phenol-explorer, etc) together with oenological references. In all cases,  
379 to avoid false positive annotation, all feature marker annotations were explained by  
380 organic chemistry, analytical chemistry and oenological knowledge. The usefulness of  
381 combining retention time, isotopic distribution, adducts and fragment information with  
382 mass accuracy, in order to decrease false positives, was already shown in a previous  
383 application on the same sample set [24].

384 **Table 2** presents features with a significant difference between the two bottling  
385 conditions, after filtration to remove false positives, together with the results of the  
386 annotation process. Of the 35 features, 12 were annotated with the use of their  
387 commercial references (1<sup>st</sup> level annotation), 7 were tentatively annotated based on the  
388 literature and public databases, and 16 were unknowns. A substantial majority of these  
389 features were found to be higher in the oxygen trial (27 as compared to 8).

390

#### 391 **4. Discussion**

392 Untargeted metabolomics workflows generally are divided in sample selection, sample  
393 treatment, analytical conditions set-up, raw data acquisition, data analysis by  
394 chemometrics, marker annotation and database search and hypothesis generation.  
395 Often in food metabolomics, raw data are used just to discriminate samples, without any  
396 attempt to explain the causes of this discrimination, leaving out the two last steps above  
397 described [25]. The proposed minimum reporting standards for chemical analysis in  
398 metabolomics doesn't include any guidelines for workflows and validating the analytical  
399 part in non-targeted methods [26]. Since metabolomics is a rather new approach with  
400 still many problems to overcome and tries to combine multiple analytical techniques (GC,  
401 LC, CE, MS, NMR), the proposed workflows are still very generic [27,28]. Subsequently,  
402 researchers are using alternative validation methodologies which are commonly applied  
403 after the acquisition of the raw data [25,27–29]. False positive and negative biomarkers  
404 are difficult to filter and usually this step requires further statistical treatment of the data  
405 sets. In this study, based on our previous experience in wine metabolomics, the

406 workflow of **Figure 2** was designed in advance and we propose tools to facilitate the  
407 method development/adaptation, the quality control in real time of the raw data with the  
408 LC-MS analysis, the false negative marker avoidance and the false positive filtration.  
409 The application of this untargeted/holistic approach through a detailed and well-designed  
410 workflow allowed quality control with various modes and on various levels during the  
411 project, and offered the chance to evaluate the metabolic changes caused by oxygen in  
412 wine in an open and wide-ranging manner. The experimental design applied in this work,  
413 although very strict and rigorous, was at the same time very realistic [2] and carried out  
414 at real industrial scale. The chosen conditions compared were the common values  
415 detected in commercial wines [19], avoiding any extreme situation, and the length of the  
416 oxygen exposition was short (2 months) but realistic in terms of the expected period  
417 between bottling and consumption in relation to the quality of the chosen wines.  
418 The metabolite markers known to be influenced by the experimental parameters acted  
419 as a control to prove the quality of the analytical method. These markers included  
420 ascorbic acid (**Figure 6**), also known as vitamin C, which concentration found in finished  
421 wine is mainly a result of addition to increase the protection against oxygen [7]. In our  
422 experiment ascorbic acid was higher in the wines bottled and stored with less oxygen, a  
423 result later confirmed by targeted analysis, and dehydroxy-ascorbic acid (**Figure 6**) was  
424 found to be higher in wines having received more oxygen, although it did not appear  
425 among the features with a significant difference according to OPLC-DA analysis (**Table**  
426 **2** and **Figure 6C**). **Figure 6C** shows an average ascorbic acid concentration loss of 23%  
427 (9.8 mg/L) for wines bottled with low oxygen and a 65% (27.4 mg/L) loss for wines  
428 bottled with high oxygen (**Figure 6C**).

429 Glutathione (**Figure 7**) is another antioxidant which is naturally present in grapes and its  
430 concentration in wines can also be a result of addition of glutathione enriched products  
431 [7]. Like ascorbic acid, glutathione also had a higher concentration in LO wines (**Table 2**  
432 and Supplementary Materials: Figure S1). Under oxidative conditions, glutathione can be  
433 transformed through different mechanisms, all involving its highly reactive thiol moiety.  
434 For example, the oxidation of glutathione is expected to lead to the formation of its  
435 disulfide (GSSG – **Figure 7**). However, studies on the oxidation of thiols in real wines  
436 reported no formation of disulfides [2,30] indicating the existence of other competitive  
437 reaction mechanism(s). Thiols such as glutathione have been reported to react rapidly  
438 with the quinones arising from the oxidation of orto-diphenols through nucleophilic  
439 addition, resulting in the formation of stable adducts, some of which have been recently

440 identified [31]. Consistent with these findings, in our conditions we did not detect any  
441 GSSG.

442 On the other hand, the second most significant feature marker in this experiment (VIP =  
443 17.7 in **Table 2**) was tentatively identified as S-sulfonated glutathione ( $\text{GSSO}_3\text{H}$  -  
444 **Figure 7**), which was detected at higher concentrations in the HO samples, so it could  
445 be assumed that a large amount of glutathione was transformed into its sulfonated  
446 analogue (Supplementary Materials: Figure S1), thus simultaneously depleting the  
447 concentration of the two major wine antioxidants. Similarly, S-sulfonated derivative of  
448 cysteine (**Figure 8**) was also found among the feature markers, with a higher  
449 concentration in HO. The S-sulfonate product of pantetheine, could also be inserted in  
450 the same group of reactions (**Figure 8**).

451 This is not the first time that sulfonated products have been detected in wine, and lately  
452 sulfonated flavonoids were found to be markers of sub-optimal storage [10]. The findings  
453 reported here, however, indicate that thiols such as glutathione, cysteine, and  
454 pantetheine can also be sulfonated in conditions of wine oxidation, in addition to the  
455 known sulfonated adducts of phenolic compounds. Such a reaction would involve two  
456 reactants, for example glutathione and  $\text{SO}_2$  (or  $\text{SO}_3\text{H}$ ), which have been both identified  
457 as having a similar nucleophilic capacity against the quinones formed upon wine  
458 oxidation [31]. Clarke at 1932 [32] and Waley at 1958 [33], reported the formation of  
459  $\text{GSSO}_3\text{H}$  from GSSG under excess of  $\text{Na}_2\text{S}_2\text{O}_5$  at pH 7, and indicated that at lower pH  
460 the reaction is too slow (**Figure 7**). To find out if such mechanism could occur also in  
461 wine, the behavior of GSSG or GSH in the presence of  $\text{SO}_2$  (released by  $\text{Na}_2\text{S}_2\text{O}_5$ ) in a  
462 model wine solution at pH 3.4 were monitored for 24 hours (Figure 7; Supplementary  
463 Materials: Figures S2-S3). In agreement with Clack and Waley [32,33], was found that at  
464 the higher concentration of  $\text{Na}_2\text{S}_2\text{O}_5$  tested (19.5 mg/L), approximately 30% of GSSG  
465 was consumed after 24 hours, producing GSH (2.8 mg/L) and  $\text{GSSO}_3\text{H}$  (12.5 mg/L  
466 measured as GSH). Under the analogous conditions, GSH (10.0 mg/L initial  
467 concentration) produced small amounts of  $\text{GSSO}_3\text{H}$  (0.3 mg/L measured as GSH), while  
468 no GSSG was detected. For the reactions where  $\text{Na}_2\text{S}_2\text{O}_5$  was added at minor  
469 concentrations, the results were similar but less intense or not detectable (Figure 7;  
470 Supplementary Materials: Figures S2-S3). This result indicates that - also in wine - the  
471 likely mechanism of this reaction is the sulfitolysis of GSSG produced by the oxidation of  
472 GSH, and resulting in the formation of  $\text{GSSO}_3\text{H}$  (**Figure 7**). As GSSG wasn't detected in  
473 any of the tested wines, the combination of these new findings indicated that, in the

474 presence of sufficient SO<sub>2</sub>, the GSSG formed through oxidation of GSH in wine should  
475 be very fast degraded primary to S-sulfonated glutathione and secondary back to GSH  
476 (**Figure 7**).

477 Another group of markers included three compounds of the metabolism of tryptophan.  
478 Tryptophan and its metabolites, especially indole-3-acetic acid, are considered as  
479 potential precursors of 2-aminoacetophenone, an aroma compound which causes the  
480 "untypical ageing off-flavour" in *Vitis vinifera* white wines [34–36]. The amount of  
481 tryptophan metabolites increases significantly during fermentation, although 2-  
482 aminoacetophenone is a product of oxidative degradation, whose formation is prompted  
483 by sulfonation after fermentation [35]. This group of markers included indole-3-lactic acid  
484 hexoside, sulfonated indole-3-lactic acid hexoside, and sulfonated tryptophol (**Table 2**,  
485 **Figure 9**, and Supplementary Materials: Figures S4-5). The sulfonated indole-3-lactic  
486 acid hexoside and the sulfonated tryptophol have never previously been reported in wine  
487 or elsewhere to our knowledge. Lately Fabre et al. [37] isolated and characterised  
488 indole-3-lactic acid glucoside in wine and pointed out that its concentration is  
489 microclimate dependent and decreases during wine storage/ageing. We believe that we  
490 have found the same compound as a marker, because also its MS/MS spectrum  
491 (Supplementary Materials: Figure S4) was similar to that of Fabre et al. [37].

492 In contrast to wine research, the aromatic sulfonation of indoles under aerobic oxidation  
493 is a known phenomenon in organic chemistry. In 1984 Yang [38] proposed a possible  
494 mechanism of (2-sulfoindole)-3-acetic acid formation by indole-3-acetic acid. Hoeniche  
495 et al. [36] suggested that the formation of 2-aminoacetophenone acid could be triggered  
496 by oxidative degradation of indole-3-acetic after sulfonation with potassium bisulfite. In  
497 view of the fact that 2-aminoacetophenone is responsible for the "untypical ageing off-  
498 flavour" in wine, study of the possible effects of indole-3-lactic acid derivatives on wine  
499 quality is of great importance for the wine industry.

500 All the above-described reactions (S-sulfonates and indole sulfonates) require the  
501 presence of SO<sub>2</sub>. The main reason for which SO<sub>2</sub> is added to wine is to protect from  
502 oxidations, thus slowing down the development of the bottled wine, while free SO<sub>2</sub>  
503 decreases over time. Since SO<sub>2</sub> is an antioxidant, it was expected to measure a much  
504 lower concentration in wine bottled with a higher amount of oxygen (**Figure 6A-B**).  
505 Indeed, after two months of storage, free SO<sub>2</sub> decreased by ~20% (average value  
506 considering all 12 wines) in the LO wine samples, and ~40% in the HO wine samples.  
507 Nevertheless, it was expected to find the total SO<sub>2</sub> concentration stable over time. In this

508 experiment total SO<sub>2</sub> decreased by ~5% in wines bottled with a low amount of oxygen  
509 and ~14% in wines bottled with a high amount of oxygen (**Figure 6A-B**). This finding  
510 suggest that the sulfonation reactions described in **Figures 7-9** could explain a  
511 substantial part of the loss of sulfites during wine development, and is in agreement with  
512 our previous work about wine storage [10]. Given that this is the first time these  
513 reactions have been experimentally observed and reported in the oenological literature,  
514 this project shows the importance of untargeted analysis in exploring new potential  
515 markers.

516 In view of such reactions (**Figure 7**) occurring between the antioxidants added to the  
517 wine, their possible additive interaction effect should be reevaluated, since this could also  
518 turn out to be antagonistic and finally their coaddition/copresence could provide less  
519 effective protection. In addition, the information that the indoles are able to trap the  
520 added SO<sub>2</sub> (**Figure 9**), even if stored for a short time and in mild conditions, could help in  
521 terms of a smarter use of SO<sub>2</sub> in wines. Wines containing high amounts of indoles might  
522 need the addition of higher amounts of SO<sub>2</sub> or should be bottled under low oxygen  
523 conditions.

524 Other observed metabolites (**Table 2**), also known to be markers of wine aging, were  
525 tartaric acid, caffeic acid and ethyl caffeic acid, probably as products of the hydrolysis of  
526 caftaric acid. Caftaric acid, the ester of caffeic acid with tartaric acid, had a higher (but  
527 not significant) concentration in the LO trial. Quercetin, higher in the LO trial, should be  
528 the result of hydrolysis of quercetin 3-glucoside. The monomeric (catechin and  
529 epicatechin) and dimeric (procyanin B2) flavanols, and the flavonol quercetin, are all  
530 known to be influenced by the oxygen level in wine, and they also appear in the short list  
531 in **Table 2**. Procyanidin B2 had a higher concentration in the LO trial for Inzolia, Muller,  
532 two Grillo and one Pinot gris. In Chardonnay and Muller Thurgau catechin and  
533 epicatechin were higher in the LO trial, but for the two Pinot gris wines the effect was the  
534 opposite. So it is hard to claim that flavonoids had a similar trend for all wines. This  
535 finding support the hypothesis that different varieties (and even different lots) behave  
536 differently with the same amount of oxygen and so specific packaging strategies  
537 matching the reactivity of each wine are required (e.g. stoppers with different  
538 permeability to oxygen).

539

## 540 **5. Conclusions**



541 In conclusion, this work proposes a clear and functional step-by-step workflow for wine  
542 LC-MS metabolomics, with several levels of quality control and the possibility of filtering  
543 both false negatives and positives. The application of this workflow to a project exploring  
544 how small amounts of oxygen introduced during bottling can influence the metabolic  
545 fingerprint of white wines, showed that the key player in the first crucial months of wine  
546 storage is sulfur. The antioxidant SO<sub>2</sub>, added to protect wine from unwanted reactions,  
547 takes part in various reactions, several of which were unknown in wine to date.  
548 Specifically, the sulfonated derivatives of indole-3-lactic hexoside, tryptophol, glutathione,  
549 cysteine and pantetheine were detected in wine for the first time, thanks to the  
550 untargeted metabolomics approach chosen. These findings could explain the  
551 phenomenon that GSSG is not detectable in wines. Further studies of the mechanism(s)  
552 of such reactions could help to decrease SO<sub>2</sub> addition in wine, and make smarter use of  
553 the various oenological antioxidants in correlation with varietal information, the amount  
554 of total package oxygen and the choice of stopper.

555

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696  
697

698 **Figure Captions**

699

700

701 **Figure 1.** Concentrations of total package oxygen (TPO) for each wine in the two  
702 bottling conditions - low (LO) versus high (HO) amount of TPO - time of bottling (Bottling  
703 HO and Bottling LO) and after two months (HO and LO).

704

705 **Figure 2.** The workflow used in this study

706

707 **Figure 3.** The number of features of the QC sample injected with different dilutions, and  
708 two injection volumes for undiluted wine. The injection volume was 10  $\mu$ L except for “no-  
709 dil 5”, which was 5  $\mu$ L. % RDS, based on 20 consecutive injections, was 15.9% (blank),  
710 2.3% (1:9 wine:water dilution), 1.7% (1:6), 4.9% (1:4), 5.7% (1:3), 5.6% (1:2), 5.0% (1:1),  
711 11.6% (no-dil 10), and 2.2% (no-dil 5).

712

713 **Figure 4.** Typical BPI (basic peak intensity) LC-MS chromatograms of Pinot gris, Inzolia,  
714 Muller Thurgau, Chardonnay, Traminer and Grillo. Is visible that each variety has a very  
715 different chromatographic profile, in respect the other varieties of our experimental  
716 design. This variability explains the clustering of the PCA plot (Figure 5).

717

718 **Figure 5.** PCA plot of untargeted LC-MS analysis for wine. Each point plotted in the  
719 PC1-PC4 space corresponds to a different bottle (96 bottles), except the QC points,  
720 which are instrumental replicates of the same pooled sample. Different colours indicate  
721 different varieties and samples belonging to the same wine are indicated by freeform  
722 lines.

723

724 **Figure 6.** The concentration of total (**A**) and free (**B**) SO<sub>2</sub> in the wines on the day of  
725 bottling and after two months for the two bottling conditions, high (HO) and low (LO)  
726 oxygen concentration. **C:** In the presence of oxygen the antioxidant ascorbic acid (**1**)  
727 was oxidized in dehydro-ascorbic acid (**2**). The concentration of ascorbic acid decreased  
728 in all the wines after two months of storage, but for wines bottled with a larger amount of  
729 oxygen (HO) ascorbic acid loss was more dramatic as compared to wines bottled with  
730 less oxygen (LO).

731

732 **Figure 7.** Glutathione (GSH) in the presence of oxygen gives glutathione disulfide  
733 (GSSG), and GSSG reacts with  $\text{SO}_3\text{H}^-$  to provide S-sulfonated glutathione (GSSO<sub>3</sub>H).  
734 Such mechanism was favoured in wine stored with a higher amount of oxygen. The  
735 kinetic reactions of GSSG (A and C) or GSH (B) under three molar concentration ratio  
736 with  $\text{SO}_2$  (1/10, 1/1 and 10/1) in model wine solution, shown that the formation of  
737 GSSO<sub>3</sub>H was favoured when GSSG was the starting material and that the reaction  
738 depended from the concentration of  $\text{SO}_2$ . The GSSG/ $\text{SO}_2$  reactions produced both  
739 GSSO<sub>3</sub>H (A) and GSH (C), but no GSSG was detected between the products of the  
740 GSH/ $\text{SO}_2$  reactions.

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742 **Figure 8.** The white wines stored with a higher amount of oxygen favored the formation  
743 of S-sulfonation (**3** → **4**) of cystein and (**5** → **6**) pantetheine.

744

745 **Figure 9.** The sulfonation of tryptophol (**7**) and indole-3-lactic acid hexoside (**8**) to their  
746 corresponding derivatives **9** and **10** was favoured by the higher presence of oxygen in all  
747 wines.

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## Tables

**Table 1.** Wines sample information and basic oenological parameters recorded on the day of bottling

<b>code</b>	<b>Variety</b>	<b>SO<sub>2</sub> free (mg/L)</b>	<b>SO<sub>2</sub> total (mg/L)</b>	<b>Ascorbic acid (mg/L)</b>	<b>pH</b>	<b>alcohol vol (%)</b>	<b>TPO HO (ppm)</b>	<b>TPO LO (ppm)</b>
INZ	Inzolia	42	123	41	3.40	13.01	6.09	1.08
MLR	Muller Thurgau	38	101	36	3.28	12.37	8.38	2.95
CHR	Chardonnay	37	118	39	3.35	13.14	6.52	2.33
TRM	Traminer	36	109	33	3.50	13.31	8.09	2.5
GRL-1	Grillo	38	116	47	3.32	13.33	6.95	2.3
GRL-2	Grillo	38	116	44	3.31	13.18	7.03	2.91
GRL-3	Grillo	37	111	44	3.32	13.35	5.93	3.46
PNT-1	Pinot gris	36	111	39	3.33	12.65	7.85	2.79
PNT-2	Pinot gris	42	113	47	3.29	12.42	6.65	3.21
PNT-3	Pinot gris	40	106	39	3.30	12.64	6.22	2.74
PNT-4	Pinot gris	37	111	47	3.31	12.58	6.3	2.56
PNT-5	Pinot gris	35	109	47	3.30	13.31	6.21	4.25

760 TPO: total package O<sub>2</sub>; HO: high O<sub>2</sub>; LO: Low O<sub>2</sub>.

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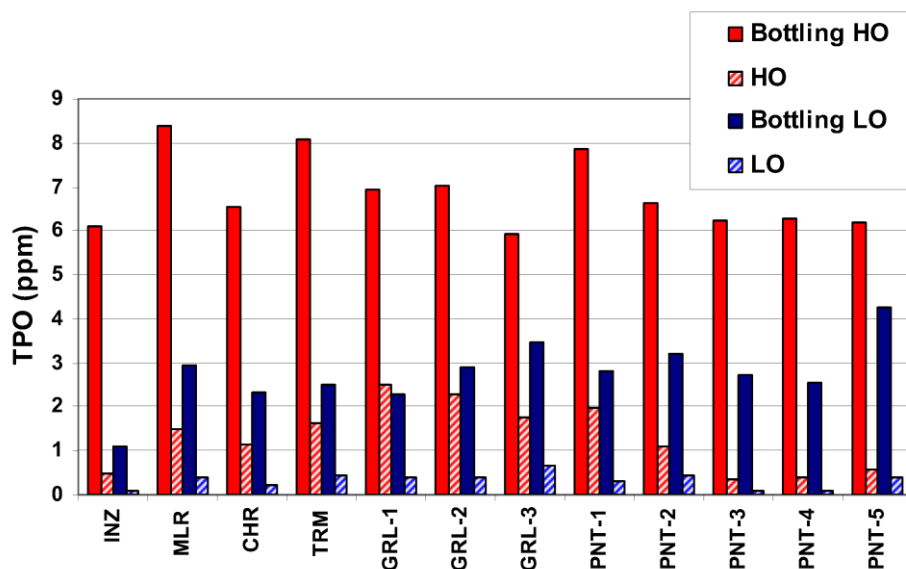
**Table 2. Feature tentative marker data and annotations**

rt (min)	m/z	VIP	Higher in	Annotation	Theoretical mass	m/z error (ppm)
1.30	199.9693	6.03	HO	S-sulfonate cysteine <sup>b</sup>	199.9692	-0.50
1.33	193.0350	4.21	HO	glucuronic <sup>a</sup> , keto-glucuronic <sup>a</sup>	193.0354	1.98
1.35	348.0069	5.72	HO	Unknown 1		
1.39	195.0504	2.30	HO	gluconic acid <sup>a</sup>	195.0510	3.25
1.42	149.0084	2.01	HO	tartaric acid <sup>a</sup>	149.0092	5.15
1.44	302.0019	5.55	HO	Unknown 2		
1.63	208.9765	6.26	LO	Unknown 3		
1.70	256.9910	8.03	HO	Unknown 4		
1.80	386.0328	17.71	HO	S-sulfonate glutathione <sup>b</sup>	386.0333	1.41
1.96	115.0027	10.05	LO	malic acid <sup>a</sup> - H <sub>2</sub> O	115.0031	3.77
2.16	175.0243	15.77	LO	ascorbic acid <sup>a</sup>	175.0248	2.96
2.37	271.9902	5.18	HO	Unknown 5		
2.41	306.0767	5.88	LO	glutathione <sup>a</sup>	306.0765	-0.56
2.56	447.9594	6.35	HO	Unknown 6		
4.05	387.0179	4.30	HO	Unknown 7		
4.81	380.0657	3.90	LO	Unknown 8		
5.03	313.0536	6.00	HO	Unknown 9		
5.31	414.0670	7.73	HO	Unknown 10		
6.29	351.0057	4.38	HO	Unknown 11		
6.36	331.9944	4.95	HO	Unknown 12		
6.58	293.9745	4.63	HO	Unknown 13		
6.78	357.0797	7.12	HO	S-sulfonate pantetheine <sup>b</sup>	357.0795	-0.56
7.40	412.1199	4.14	HO	Unknown 14		
8.78	577.1356	4.75	LO	procyanidin B2 <sup>a</sup>	577.1352	-0.77
10.15	289.0707	11.43	HO	catechin <sup>a</sup>	289.0718	3.69
10.23	446.0770	10.34	HO	indole lactic acid hexoside sulfonate <sup>b</sup>		
10.74	240.0333	12.85	HO	tryptophol sulfonate <sup>b</sup>		
12.33	179.0346	8.65	HO	caffeic acid <sup>a</sup>	179.0350	2.17
13.14	289.0712	5.41	HO	epicatechin <sup>a</sup>	289.0718	1.96
14.41	366.1193	8.52	LO	indole lactic acid hexoside <sup>b</sup>		
14.75	197.0449	10.71	HO	ethyl gallate <sup>a</sup>	197.0456	3.31
15.58	619.1288	5.47	HO	Unknown 15		
16.47	483.1523	6.05	HO	Unknown 16		
20.78	207.0653	18.85	HO	ethyl caffeic acid <sup>b</sup>	207.0663	4.83
20.88	301.0356	9.53	LO	quercetin <sup>a</sup>	301.0354	-0.72

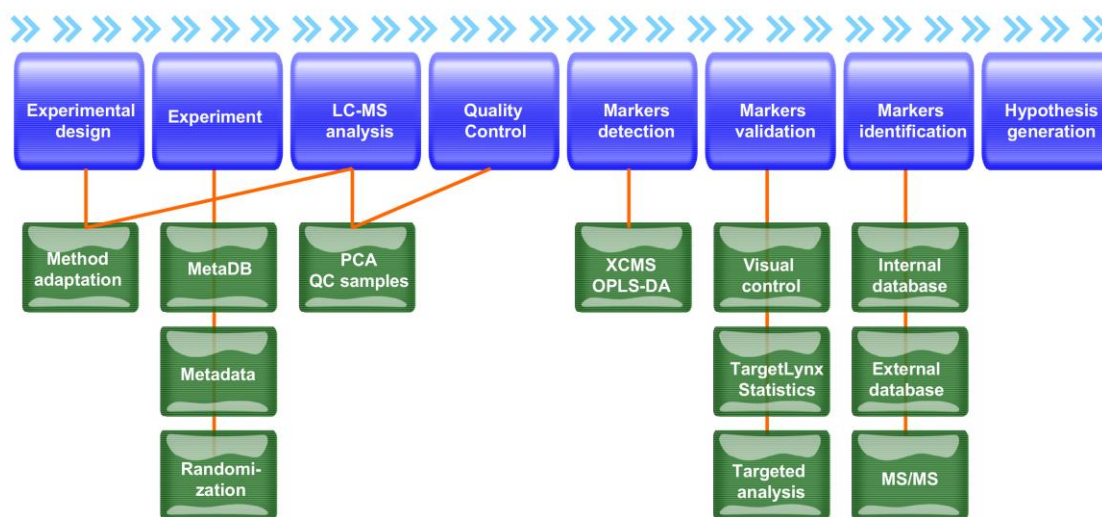
<sup>a</sup>1st level annotation; HO: <sup>b</sup>2nd level annotation; High O<sub>2</sub>; LO: Low O<sub>2</sub>

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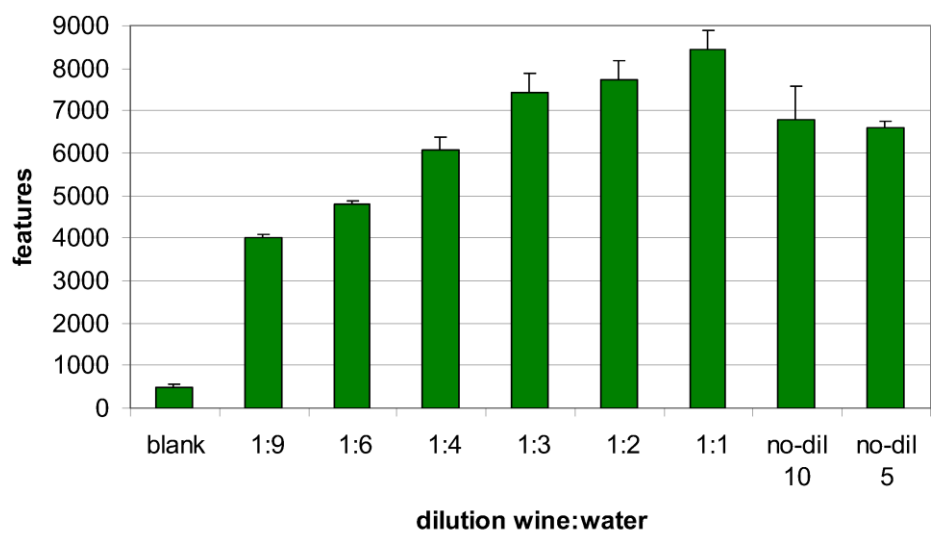


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774 FIGURE 2



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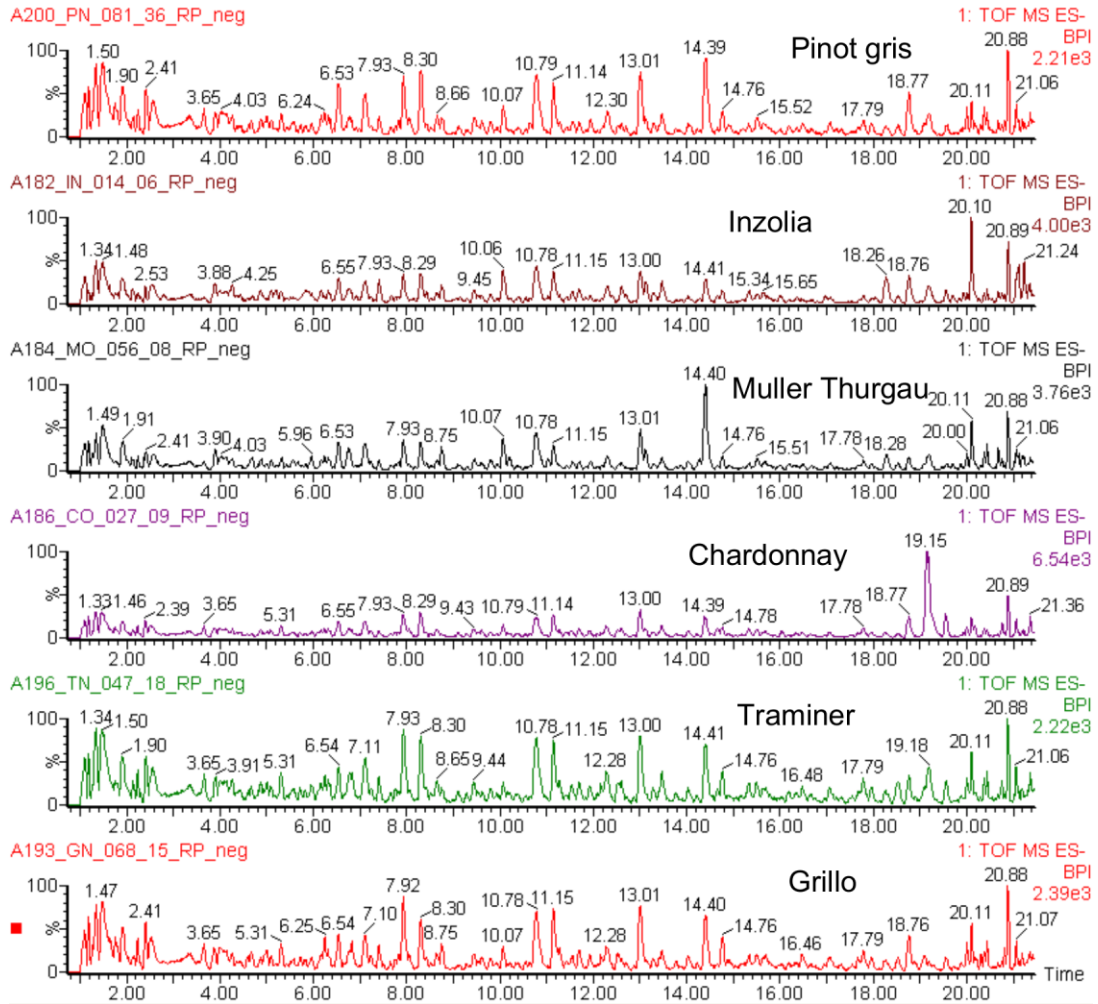
778 FIGURE 3



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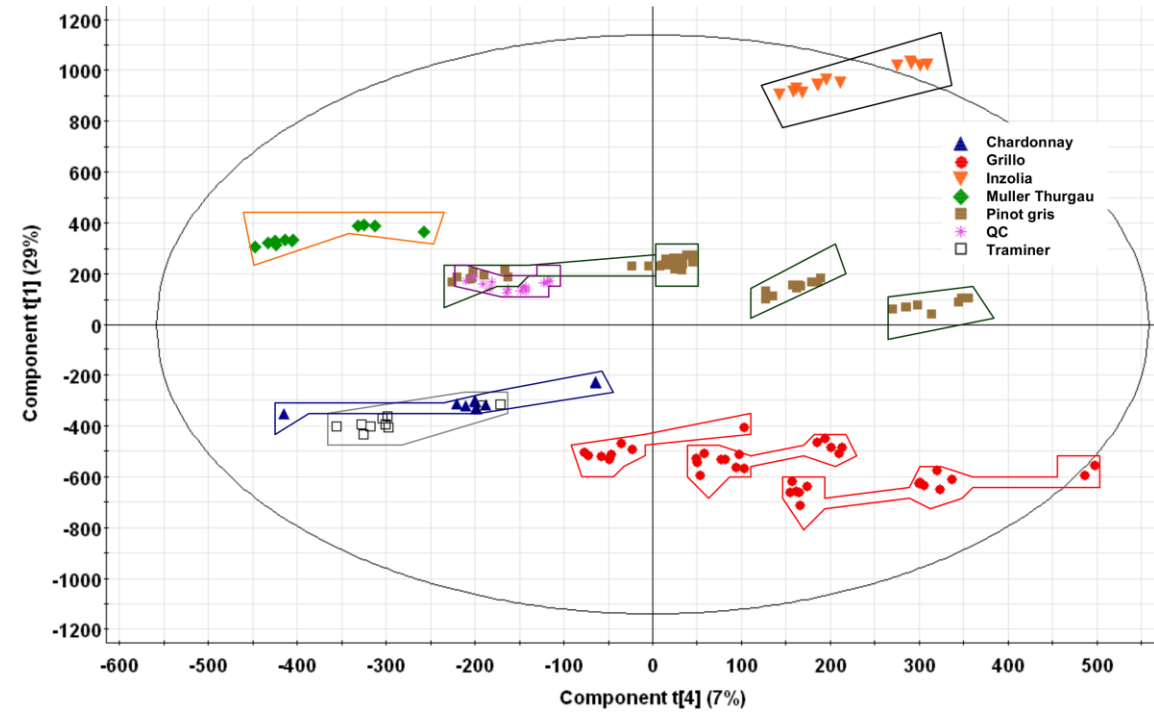
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FIGURE 4



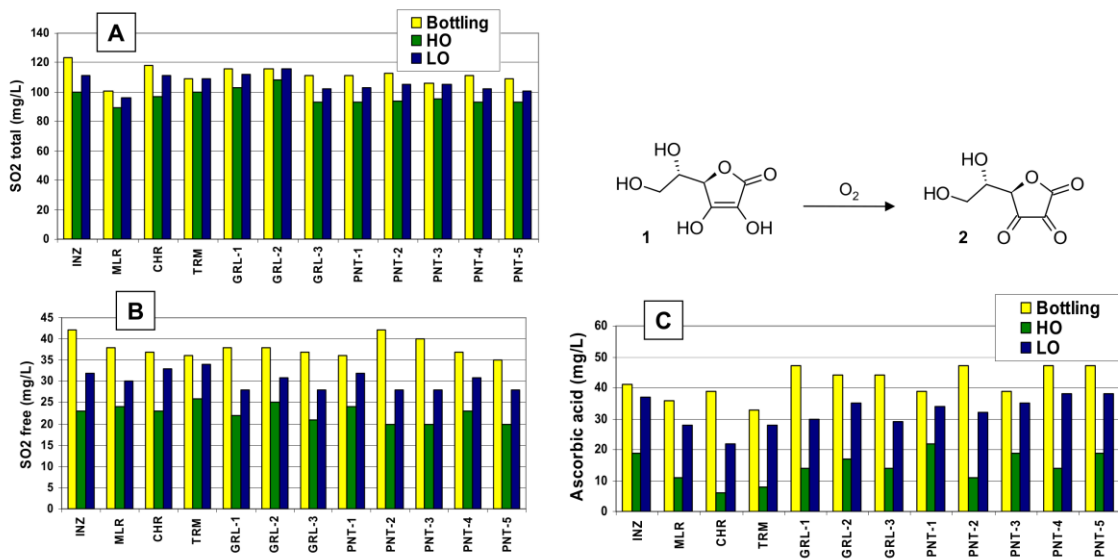
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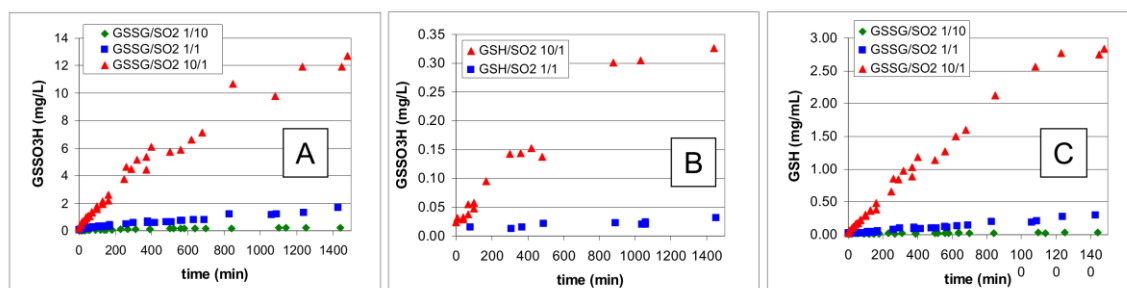
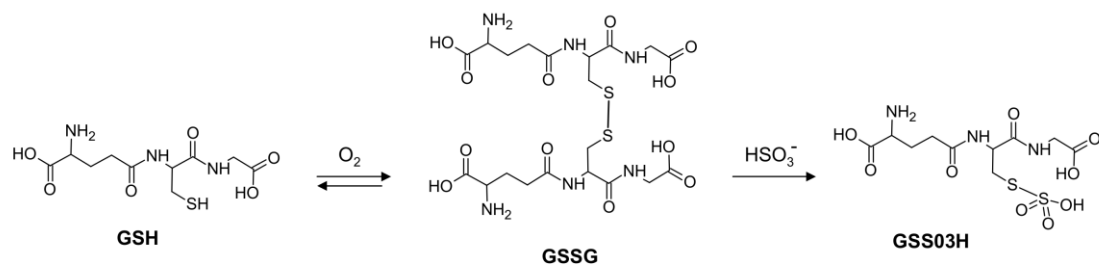
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FIGURE 6



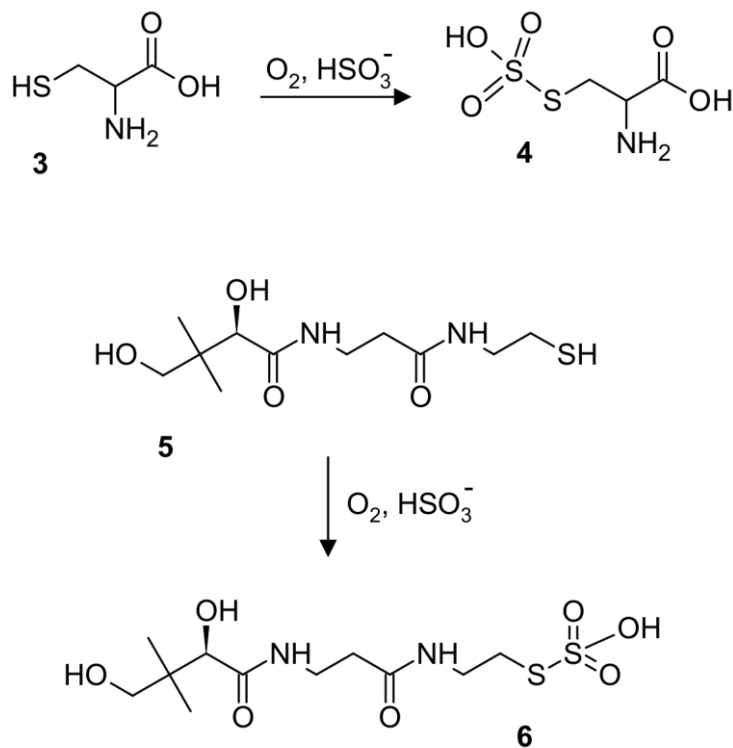
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795 FIGURE 7



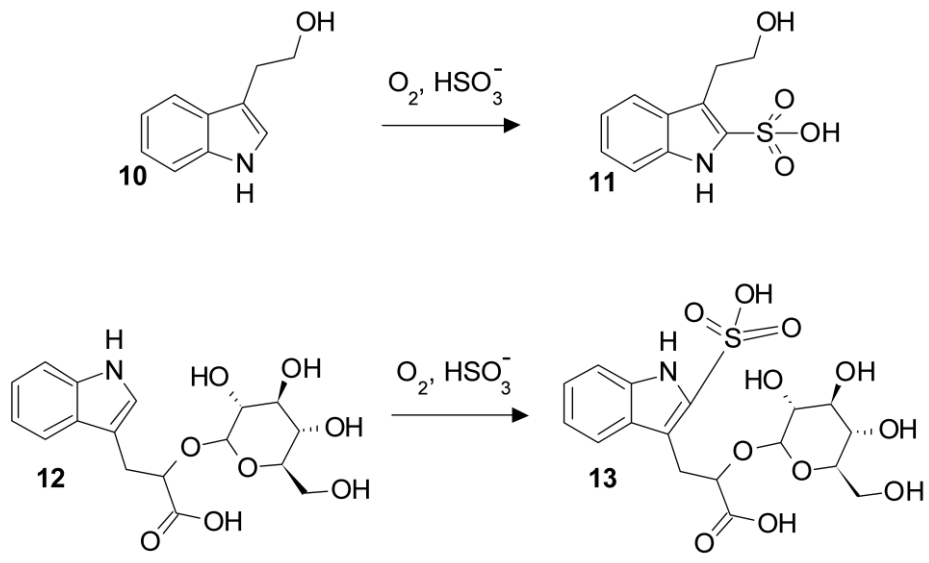
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FIGURE 8



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803 FIGURE 9  
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